

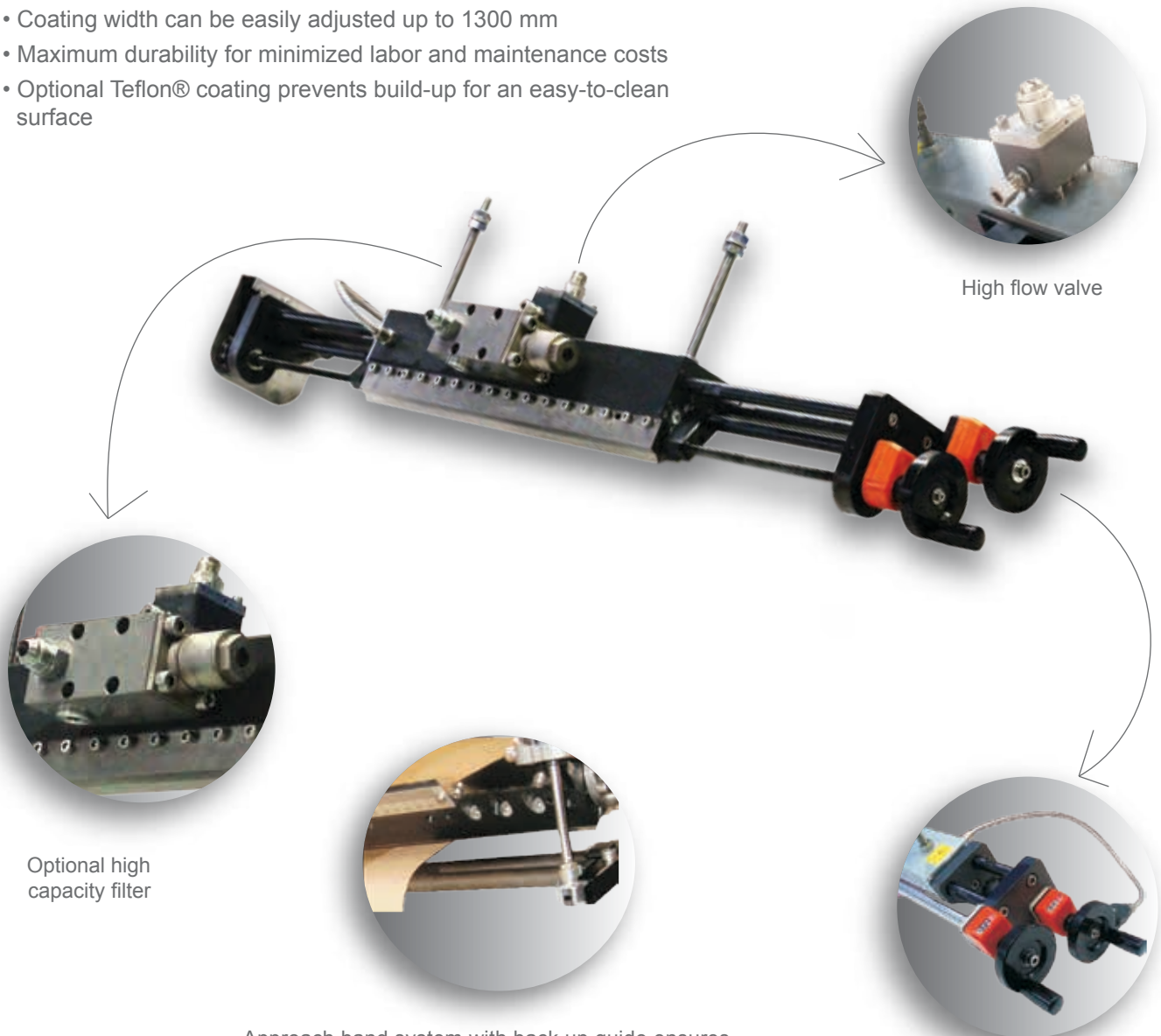
FLEXWRAPP

Adjustable Coating Width up to 1300 mm

For continuous applications that require frequent width changes and maximum precision to reduce adhesive usage, the FlexWrapp Coating Gun Series is the ideal choice. The latest FlexWrapp series offers enhanced reliability and has been specifically engineered to meet the demanding needs of the woodworking, PVC and aluminium environments.

Key Features:

- Coating width can be easily adjusted up to 1300 mm
- Maximum durability for minimized labor and maintenance costs
- Optional Teflon® coating prevents build-up for an easy-to-clean surface



High flow valve

Optional high capacity filter

Approach band system with back up guide ensures uniform contact of the wrap against the coating head and moves out when the machine stops to prevent burns and damage on the substrate.

Easy to use width adjustment system, bilateral, independent, and with just one operational side



Precise adjustments allow Valco Melton's FlexWrapp Series to offer a higher quality application, making it ideal for use in woodworking, PVC and aluminum profile wrapping applications.

A range of system functions including automatic application width and grammage control can be accessed through a touch screen panel, simplifying the operator's programming tasks, and eliminating product loss and downtime associated with incorrect coat weight adjustments.

All FlexWrapp series are equipped with independent right and left regulation (manual or with stepper motors) and width adjustments from 350 mm up to 1300 mm.

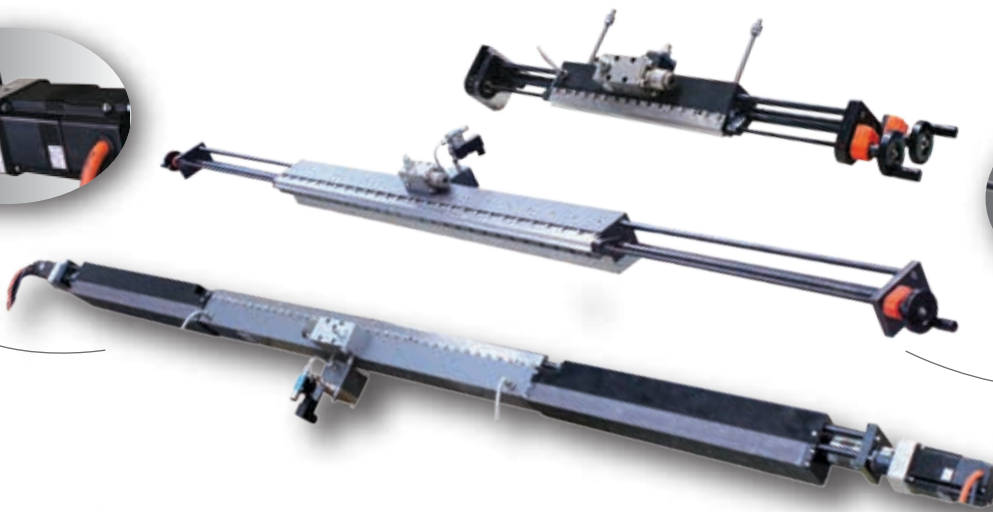
Automatic adjustable width through independent stepper motors



Manual regulation with one operational side



Bilateral manual width regulation



Technical Specifications

Specifications	
Maximum Coating Length	350 550 850 1100 1300 *
Temperature Control	PT - 100/ NI - 120/ FEKO
Coating Thickness Range	0.025mm - 1mm
Maximum Operating Temperature	240°C
Maximum Operating Pressure	100 bar
Max. Operating Speed	50 m/min

* Depending on the gun used



For more information, visit <http://delivr.com/2h8ck> or contact your local Valco Melton representative.

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FLEXWRAP GUN INSTRUCTIONS

INSTRUCCIONES PISTOLA FLEXWRAP

SAFETY INSTRUCTIONS

Make sure that you read this handbook and the main machine's operating manual before using the gun.



The gun should only be operated by qualified personnel skilled in its use and aware of the risks involved and the pertinent safety measures. Otherwise there is a risk of damage to equipment or persons.



Risk of burns.

When in operation, the gun reaches temperatures of up to 230 °C. Before handling, make sure that it is switched off and always wear **protective gloves** compliant with EN 407 and EN 420 standards, protecting the hands against burns produced by hot masses at temperatures of over 100 °C.



Risk of splashing glue at high temperatures and speed.

The gun applies glue at high temperatures and pressures, and it may splash at high speed for a distance of 1 m.



Use gloves and **protective clothing** compliant with EN510 and EN340 standards and **face shields** compliant with the EN 166 standard. Make sure that the system is depressurised before releasing a connection.



Risk of electric discharge.

Switch the power off before manipulating the gun. Do not use it if it is damaged or has been modified.

DECLARATION OF CONFORMITY

The range of Melton Modular Guns described in the attached documentation is compliant with Directive 2006/42/CE, Directive 2006/95/CE, Directive 2004/108/CE, Directive 93/68/EEC amending Directive 73/23/EEC and Directive 89/336/EEC within the scope of the specifications described in the chapter describing the equipment, with a B1 risk level.

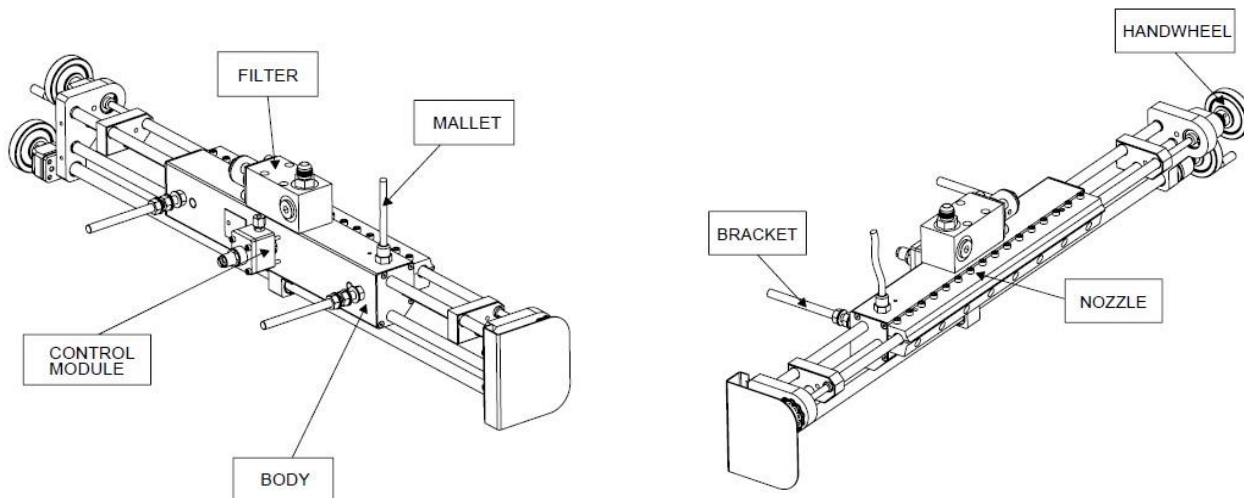
Since it is intended to form part of a set of machines which, to obtain a result, are arranged and connected to perform together, it cannot be operated until the set of machines has been declared in conformity with the applicable Directives by the person responsible for the final assembly.

Orcoyen. 26 January 2006



Signed: _____
Gonzalo Marco. Managing Director.

1. DESCRIPTION AND FUNCTION



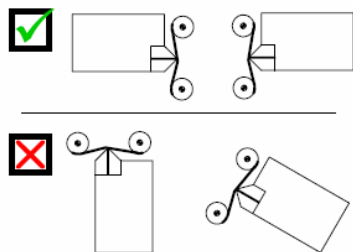
The material flows from a feeding unit (*melter*) through a heated hose, then into the applicator. From there it passes through a control module and into the nozzle.

Electrical heater cartridges are used to heat the unit. Depending on the maximum application width, the heater cartridges form one or more heating zones. The temperature of each heating zone is continuously measured by a temperature sensor and regulated by an electronic temperature controller, usually located in the electrical cabinet of the melter.

The application width can be steplessly adjusted between 10 mm and the maximum application width during operation.

NOTE: The number in the type designation indicates the maximum application width in mm.

2. INSTALLATION.



The gun is completely mounted when supplied.

Installation consists of:

- Screwing the body to the bracket.
- Connecting the adhesive hose to the applicator plug. Two spanners are used. Make sure that the closure is firm, with no possibility of glue leakage

when the gun is heated.

- Connecting the electric connector to the hose.
- Connecting the air intake pipes to the open air intake pipes of the modules and the heaters.

Observe the following when installing:

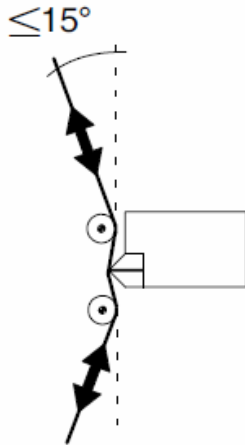
- Mounting position: Nozzle horizontal
- Do not operate in a potentially explosive atmosphere
- Protect from humidity, vibrations, dust and drafts
- Ensure access to parts relevant for maintenance and operation
- Protect the nozzle from damage
- The bracket may not hinder the head when heat causes it to expand.

3. ADJUSTEMENT AND USE



WARNING: The applicator is used for applying at high temperature and pressure. If the safety instructions are not followed, there is a risk of damage to the equipment or injury to the user and other people in the vicinity. The adhesive application conditions are regulated from the applicator feed equipment. Adjust the parameters according to requirements. Module opening is programmed from the main machine. Regulate the module opening pressure to guarantee that they open.

POSITIONING APPLICATION HEAD



To keep tensile forces to the web guide at a minimum, the substrate should be guided at a right angle to the nozzle.

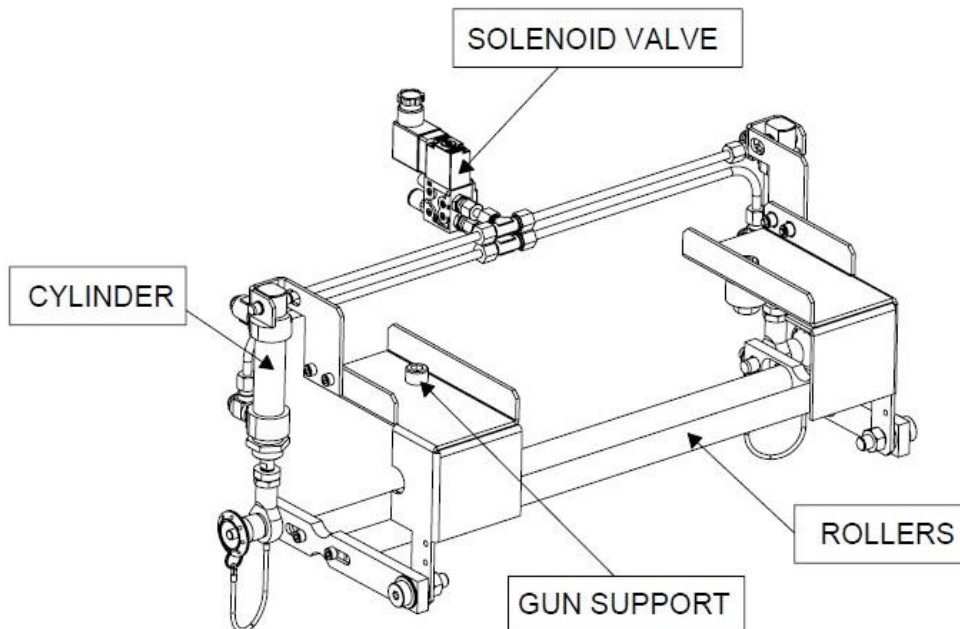
During coating, the nozzle must be submerged several millimeters into the substrate. This is done by pneumatically swiveling in the web guide.



WARNING: Risk of squash! Do not handle applicator when the web guide is swiveling in and out. Swiveling is controlled by an external control unit.

The optimum depth of submersion depends, among other factors, on the substrate and the web tension; it must be determined by trial and error.

ROLLERS



4. ELECTRICAL CONNECTION



WARNING: Risk of electrical shock. Failure to observe may result in personal injury, death, or equipment damage.

LAYING CABLE



WARNING: Ensure that cables do not touch rotating and/or hot components. Do not pinch cables and check regularly for damage. Replace damaged cables immediately!

CONNECTING APPLICATOR



WARNING: Operate only at the operating voltage shown on the ID plate.

1. Connect cordset to the heated hose receptacle. Connect any other heating zone cordsets directly to the hose receptacle on the melter.
2. Use safety clips - when available - to secure the plug connection.

SOLENOID VALVES

The solenoid valves Swivel device and Control module can be switched by any control device (e.g. hand switch, light barrier).

CAUTION: Operate the solenoid valves only with the voltage shown on their ID plates.

CAUTION: Trigger the solenoid valve Control module (option) only when the applicator is heated to operating temperature! If the adhesive is too cold, control module seals may be damaged.

5. MAINTENANCE.



WARNING: Before performing maintenance on and/or cleaning the applicator, wear goggles, gloves and long sleeves to prevent burns from splashes of hot glue.

Keep the applicator free from traces of adhesive. If you use a cleaning agent, make sure that it is compatible with the adhesive employed. In case of doubt, contact the adhesive manufacturer.
Check the condition of the connecting plugs and the electric connector.
Keep the nozzles clean. Clean whenever you detect a faulty application.

6. PROBLEM-SOLVING

Problem	Possible Cause	Solution.
1. No glue output.	Low level of glue in the main machine or main machine fault	Check that there is glue in the tank and that the main machine is in good working order
	Fault in the module open/close mechanism	Check condition of modules and module open/close air circuit
	Blocked nozzle	Clean nozzle
2. Glue leak through the nozzle when the machine is not operating	Fault in the module open/close mechanism	Check the condition of modules and module open/close air circuit
	Module open/close seating soiled	Clean seating and needle
3. Glue leak in the module connection area	Fault in open/close mechanism gaskets	Replace module gaskets
	Module badly secured or module O-rings worn	Replace O-rings and secure the module properly

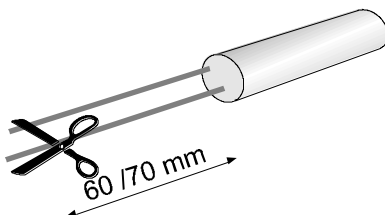
4. Glue leak through nozzle air outlets	Nozzle closure fault	Check that the nozzle is tight. If damaged, replace
5. Overheated body or air heater	Main machine temperature control fault	Check temperature adjustment and that the main machine is in good working order
	Temperature probe fault	Check probe
6. The body or the air heater is not heated	Main machine temperature control fault	Check temperature adjustment and that the main machine and connectors are in good working order
	Heating element fault	Check heating element
	Temperature probe fault	Check probe

7. REPAIRS

Changing the probe or heating element.

Switch off the electric connection between the hose and the applicator before replacing either of these two parts.

- 1 Release the M4 screws securing the cover to the body of the applicator.
- 2 Remove the part to be changed (heating element, probe) from its housing).
- 3 Release the part to be replaced from the terminal, or cut the wires at a distance of 60 / 70 mm.

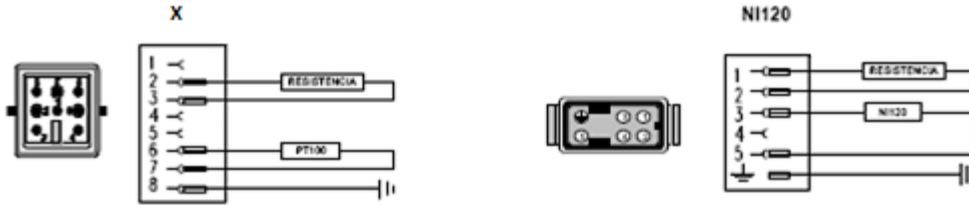


- 4 Peel the tips of the wire 15mm.
- 5 Re-connect the part to the terminal, or use the ceramic terminals provided and twist the connector wires to the new part.



- 6 Insert the new part in its housing and replace the cover.
- 7 Re-connect the applicator to the hose.

8. ELECTRIC SKETCH



INSTRUCCIONES DE SEGURIDAD

Asegúrese de leer el siguiente folleto antes de la utilización de la pistola.



La pistola debe ser operada únicamente por personal cualificado, con conocimiento del su uso y riesgos que conlleva y con las medidas de protección pertinentes. En otro caso existe riesgo de daños a equipos o a personas.



Riesgo de quemaduras.

El aplicador de la pistola alcanza temperaturas de hasta 230°C. y la carcasa de protección en esa zona alrededor de 100°C.



Utilice la pistola siempre con **guantes de protección** del tipo que cumplan la normativa EN 407 y EN 420, protegiendo las manos contra las quemaduras producidas por masas térmicas exteriores a temperaturas superiores a 100°C.



Riesgo de proyección de adhesivo a alta temperatura y gran velocidad.

La pistola aplica adhesivo que está a alta temperatura y presión pudiendo salir a alta velocidad y distancias de 1m. Nunca apunte a personas.



Use **guantes y ropa de protección** que cumplan la normativa EN510 y EN340 y pantallas faciales que cumplan la normativa EN 166.

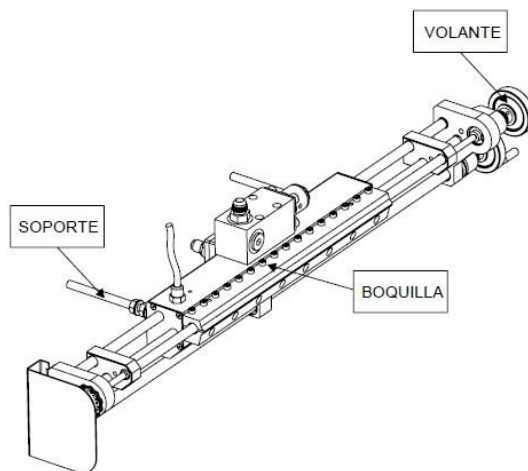
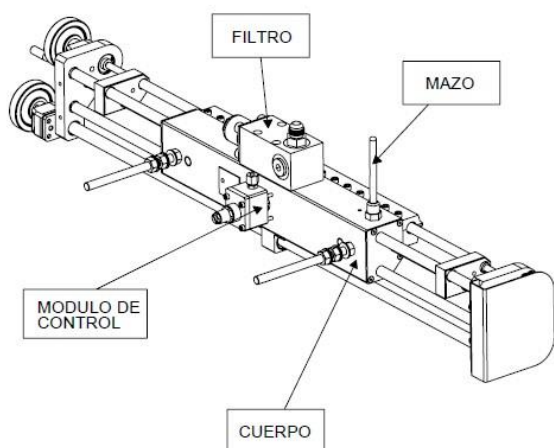
Asegúrese que siempre que se suelte cualquier conexión el sistema está despresurizado.



Riesgo de descarga eléctrica.

No trabaje con la pistola si está dañada o ha sido modificada.

1. DESCRIPCIÓN Y USO PREVISTO



El material fluye desde el melter a través de una manguera calefactada hasta el cuerpo de la pistola. Desde allí pasa a la boquilla a través del módulo.

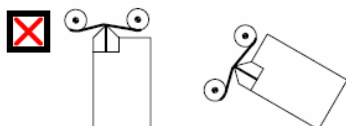
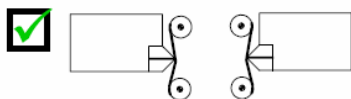
La pistola se calienta mediante resistencias eléctricas. Dependiendo del ancho de aplicación, la pistola tendrá 1 o más zonas de calentamiento. La temperatura de cada zona de calentamiento es continuamente controlada por una sonda de

temperatura y regulada por un control de temperatura electrónico situado en el armario eléctrico del melter.

El ancho de aplicación puede ajustarse de forma continua entre 10mm hasta la máxima anchura de la aplicación.

NOTA: El número en la denominación de la pistola indica el ancho máximo de aplicación en mm.

2. INSTALACIÓN



La pistola viene completa de fábrica, por lo que su instalación se reduce a:

- Atornillar el cuerpo al soporte.
- Conectar la manguera de adhesivo al racor del aplicador.

Se realizará mediante dos llaves planas teniendo cuidado en que el cierre queda firme sin posibilidad de fuga de adhesivo cuando se calienta la pistola.

- Conexión del conector eléctrico a la manguera.
- Conectar el tubo de alimentación de aire al racor en la tapa de conexiones.

Tenga en cuenta las siguientes consideraciones al instalar.

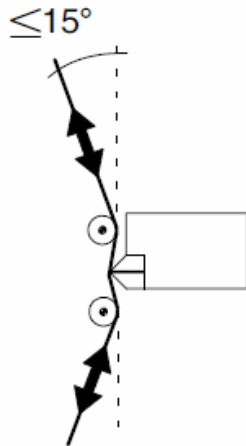
- Posición de montaje con la boquilla horizontal.
- No trabaje en una atmósfera potencialmente explosiva.
- Proteger de la humedad, vibraciones, polvo y corrientes de aire.
- Asegurar el acceso a las partes susceptibles de mantenimiento y operación.
- Proteger el labio de daños.
- El soporte no debe obstaculizar el cabezal cuando se dilate debido a la temperatura.

3. UTILIZACIÓN



ATENCIÓN: La pistola se utiliza para la aplicación de adhesivo a alta temperatura y presión por lo que si no se siguen las instrucciones de seguridad existe riesgo de dañar el equipo y provocar lesiones al usuario o a los que se encuentran a su alrededor. Las condiciones de aplicación del adhesivo se ajustan desde el equipo de alimentación de la pistola. Ajuste los parámetros según sus requerimientos. La presión de aplicación del aire se realizará con un regulador intercalado en la alimentación. La apertura del módulo se programará desde la máquina principal. Regular la presión de apertura del módulo de forma que se garantice la apertura del mismo.

POSICIONAMIENTO DEL APLICADOR



Para mantener la tensión en los rodillos al mínimo, el sustrato debe ser guiado mediante los rodillos formando un ángulo recto con la boquilla.

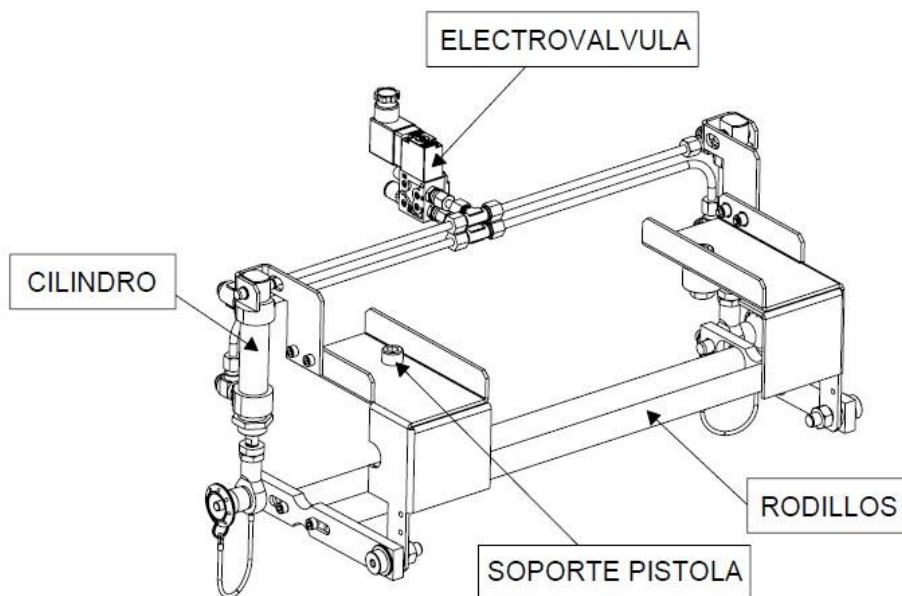
Durante la aplicación, la boquilla debe empujar al sustrato unos milímetros. Esto se realiza con el movimiento neumático del soporte.

Esta profundidad óptima depende, entre otros factores, del sustrato y de la tensión del material, y será determinada mediante ensayo y error.



ATENCIÓN: ¡Riesgo de salpicaduras! No active el cabezal mientras los rodillos están basculando adentro-afuera. Este movimiento se acciona mediante un control externo.

RODILLOS



4. CONEXIÓN ELECTRICA



ATENCIÓN: Riesgo de descarga eléctrica. El incumplimiento puede originar lesiones personales, muerte o daños al equipo.

CABLEADO



ATENCIÓN: Asegúrese de que los cables no tocan el cabezal, el soporte o zonas calefactadas.

No pellizque los cables y compruébelos regularmente para detectar daños. Reemplace los cables dañados inmediatamente!

CONEXIÓN DEL CABEZAL



ATENCIÓN: Trabajar solo con la tensión de servicio indicada en la chapa de identificación.

3. Conectar el mazo de cables al conector de la manguera. Conectar cualquier otro mazo de cables de zona calefactada directamente al melter.
4. Utilizar los clips de seguridad, cuando estén disponibles, para asegurar la conexión.

ELECTROVÁLVULAS

Las electroválvulas del soporte y del módulo de control, pueden actuarse mediante cualquier dispositivo de control.

PRECAUCIÓN: Operar las electroválvulas solo con el voltaje indicado en sus placas de identificación.

PRECAUCIÓN: Accionar el módulo de control solo si se ha obtenido la temperatura de funcionamiento. Si el adhesivo está demasiado frío, pueden dañarse las juntas.

5. MANTENIMIENTO

ATENCIÓN: Antes de proceder al mantenimiento y/o limpieza de la pistola póngase gafas, guantes y mangas largas para evitar posibles quemaduras producidas por salpicaduras de adhesivo caliente.

Mantenga la pistola limpia de restos de adhesivo. Si emplea un agente de limpieza asegúrese de que es compatible con el adhesivo que esta empleando. Para cualquier duda consulte con el fabricante de adhesivo. Revise el estado de los rácores de conexión y el conector eléctrico.

Mantenga las boquillas limpias. Si observa defectos en la aplicación proceda a su limpieza.

Si dispone de filtro, límpielo regularmente para evitar obstrucciones.

6. SOLUCIÓN DE PROBLEMAS.

Problema	Posible Causa	Solución.
1. No sale adhesivo.	Nivel Adhesivo bajo en el equipo principal o fallo en este.	Revisar hay adhesivo en deposito y funcionamiento equipo principal.
	Mecanismo apertura obstruido o roto.	Revisar gatillo y mecanismo de apertura.
	Boquilla obstruida	Limpiar boquilla.
2. Fuga adhesivo por la boquilla en reposo.	Mecanismo apertura sucio o roto.	Revisar mecanismo apertura.
	Suciedad en el asiento de cierre mecanismo de apertura.	Limpiar asiento y aguja cierre.
3. Fuga adhesivo por la carcasa.	Fallo en juntas mecanismo	Sustituir juntas.

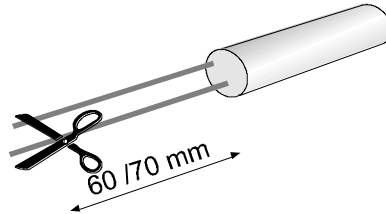
	apertura.	
4. Fuga adhesivo por salidas aire de la boquilla	Fallo cierre boquilla	Reemplazar boquilla
5. Sobrecalentamiento aplicador.	Fallo control temperatura s equipo principal	Revisar ajuste temperatura y funcionamiento equipo principal
	Fallo sonda temperatura	Revisar sonda.
6. Aplicador no caliente.	Fallo control temperatura s equipo principal	Revisar ajuste temperatura y funcionamiento equipo principal
	Fallo resistencia.	Revisar resistencia.
	Fallo sonda temperatura	Revisar sonda.

7. REPARACIONES

Cambio de Sonda o Resistencia.

Para sustituir cualquiera de estos dos elementos deberá desconectar la conexión eléctrica entre la pistola y la manguera.

1. Soltar los tornillos M4 que sujetan la tapa al cuerpo de la pistola.
2. Extraer de su alojamiento el elemento que se desee cambiar (resistencia, sonda).
3. Soltar el elemento que se desee sustituir de la borna o en su defecto cortar los cables a una distancia de 60 / 70 mm.

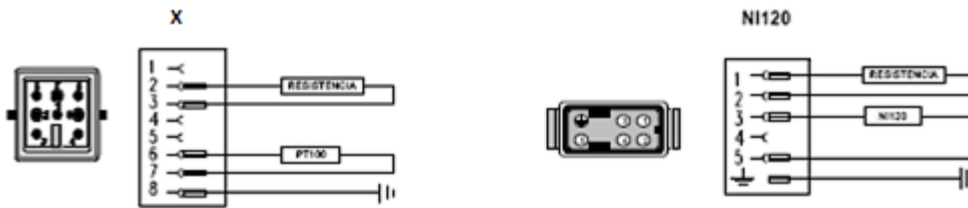


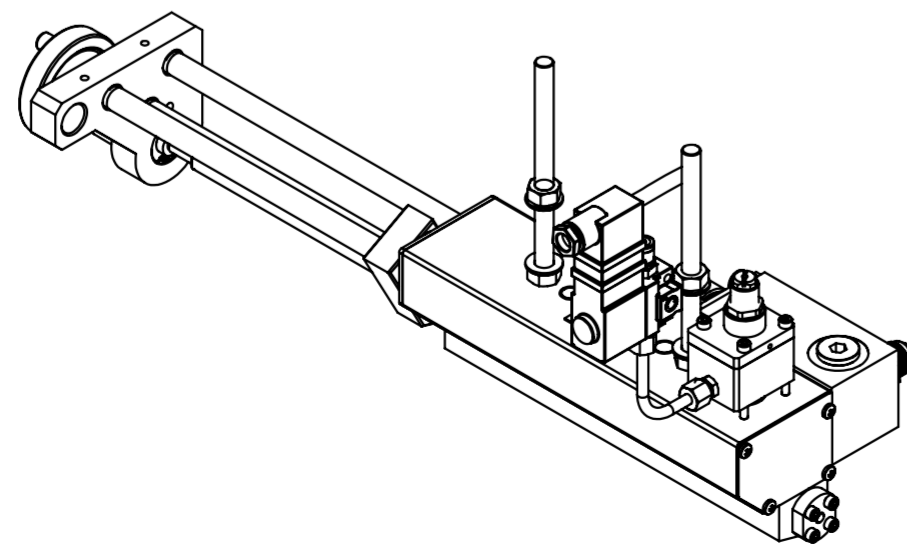
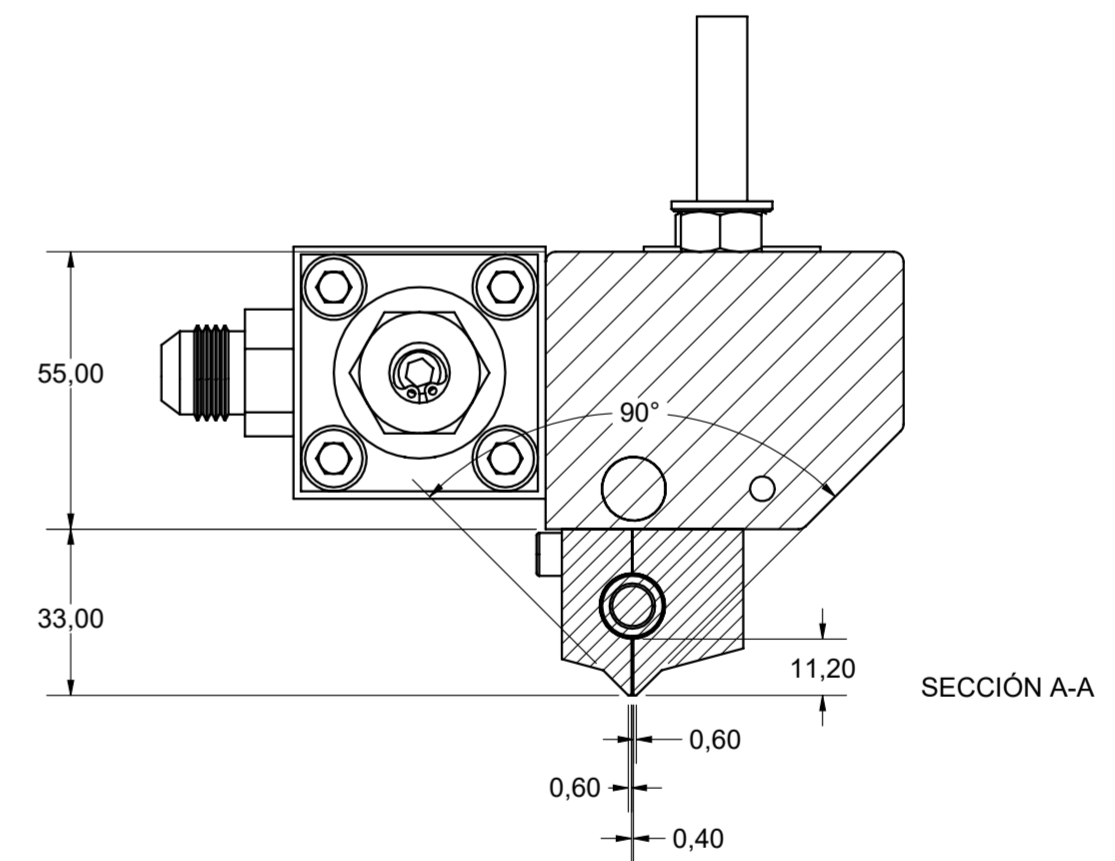
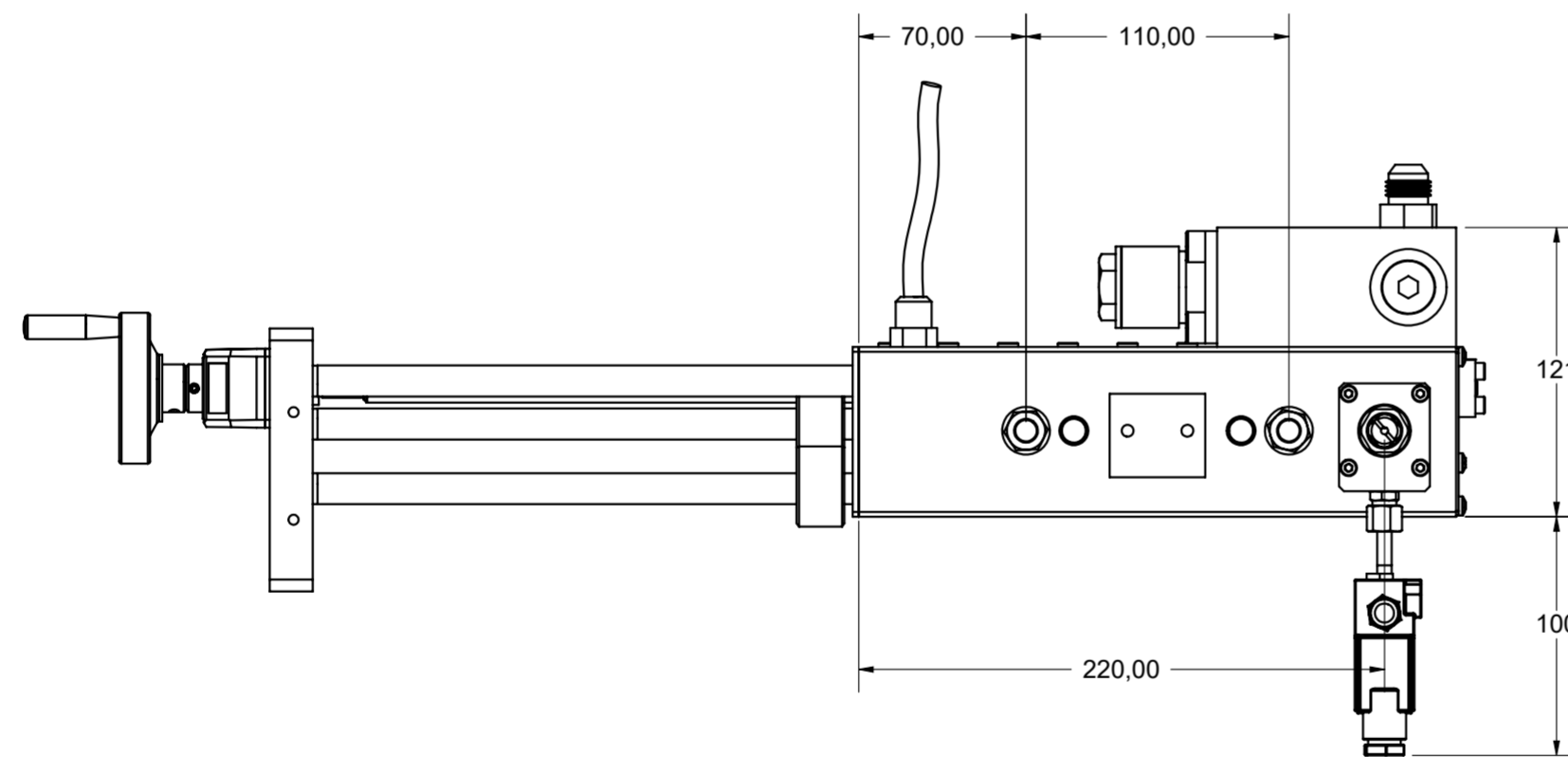
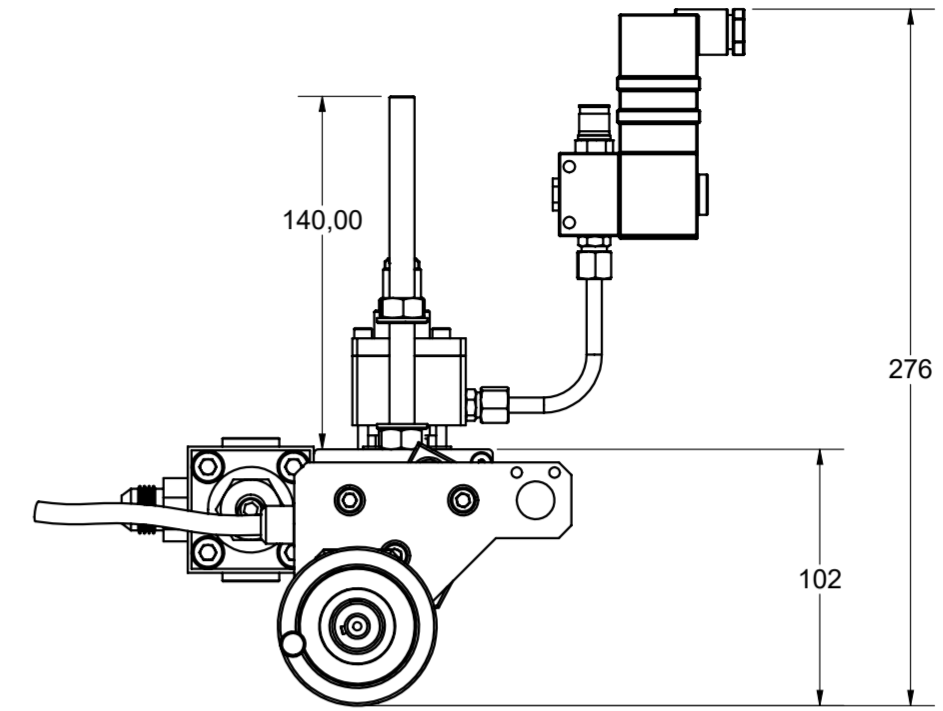
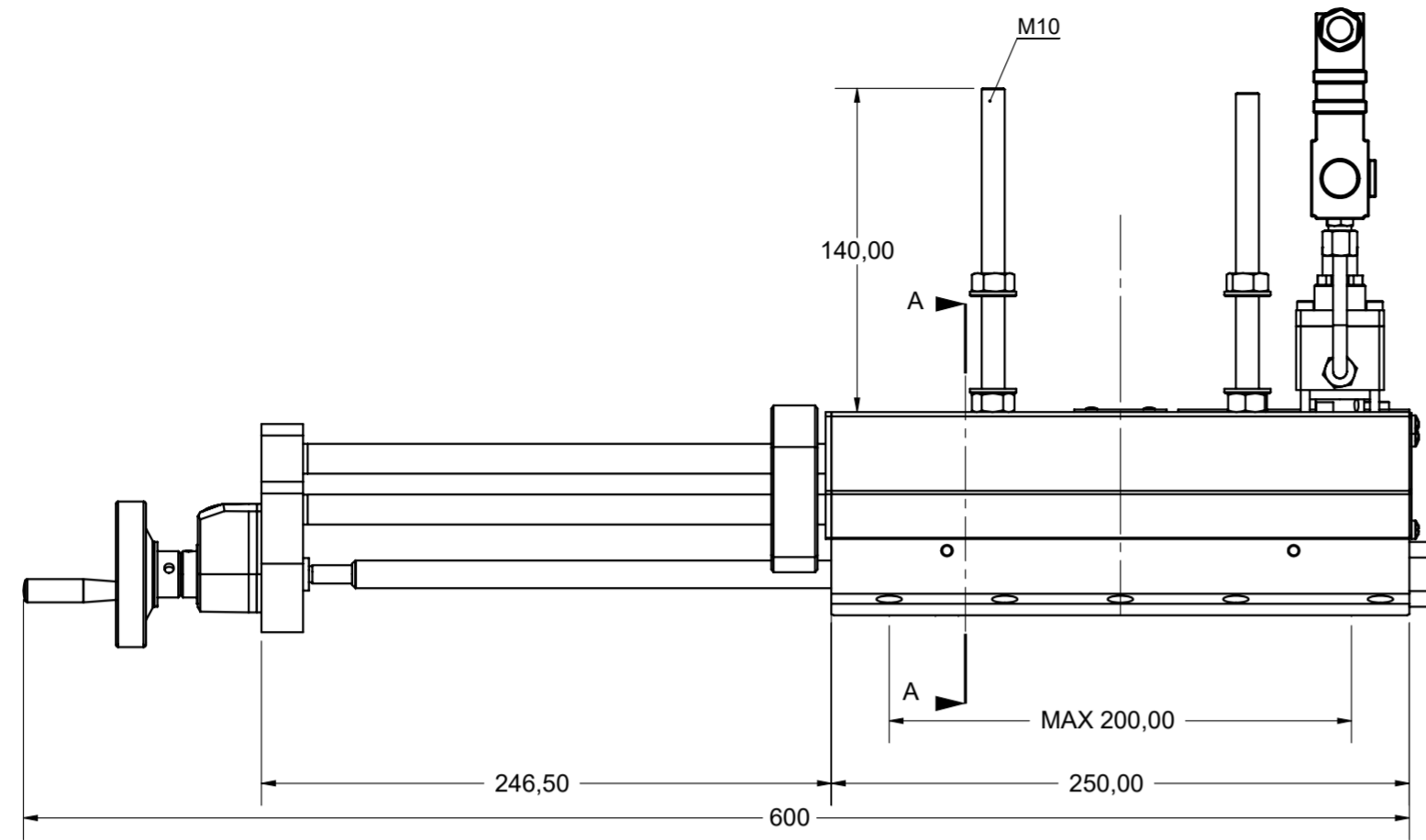
4. Pelar las puntas del cable 15 mm.
5. Volver a conectar el elemento de la borna, o en su defecto utilizar Los terminales cerámicos suministrados y enroscar los hilos del conector con el elemento sustituido



6. Introducir el elemento sustituido en su orificio y colocar la tapa.
7. Conectar nuevamente la pistola a la manguera.

8. ESQUEMAS ELECTRICOS





USED ON: -	THREAD LENGTH DIMENSIONS ARE FULL THREAD HOLES TO BE CHAMFERED ONE THREAD DEPTH MAX UNLESS OTHERWISE SPECIFIED.	VALGO CINCINNATI	PROPERTY CONTAINING PROPRIETARY INFORMATION WHICH MUST NOT BE REPRODUCED OR DISCLOSED WITHOUT WRITTEN PERMISSION AND MUST BE RETURNED UPON DEMAND.
MTL: -		TOLERANCES-EXCEPT AS NOTED	TITLE
FINISH: -		ALL DIMENSIONS IN MILLIMETERS	Conjunto pistola Flexwrap 200 regulacion lateral derecha
REV: Δ	BREAK ALL SHARP EDGES & CORNERS (DEBURR) UNLESS OTHERWISE SPECIFIED (0,4 mm MAX)	MACHINED SURFACES N8	DATE 03FEB2014 DRAWING NUMBER K545050000
-	DRAWN BY MELTON EGU	GENERAL TOLERANCES ACCORDING TO DIN 7168 MEDIUM	SCALE 1:3 SHEET 1 OF 1 SUPERSEDES -
-	CHECKED MELTON -		A2
-	APPROVED MELTON -		

**DESPIECE PISTOLA
FLEXWRAP 200 F-X-RU(RF)-N
964XX251
PART LISTING**



VALCO MELTON

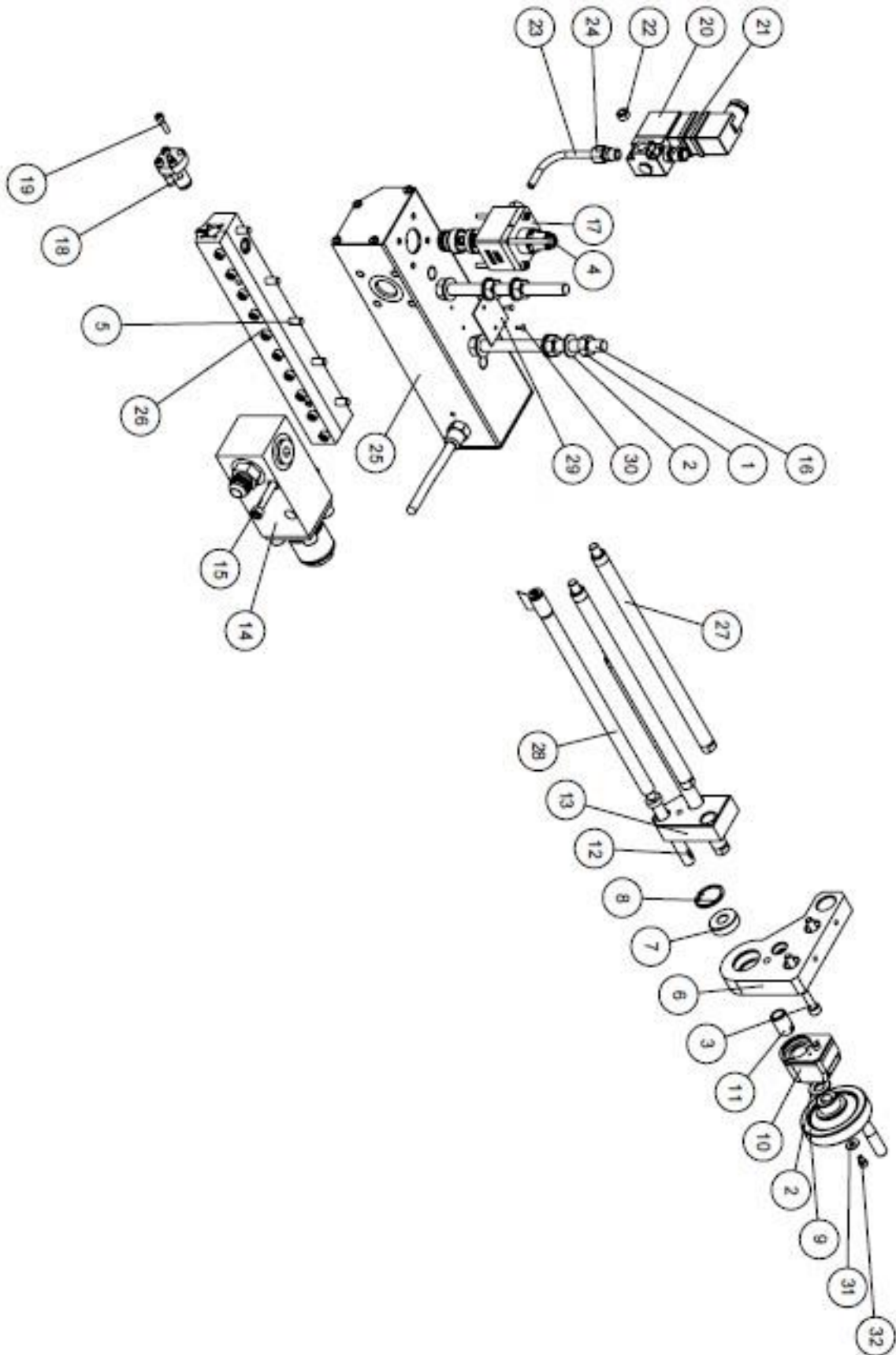
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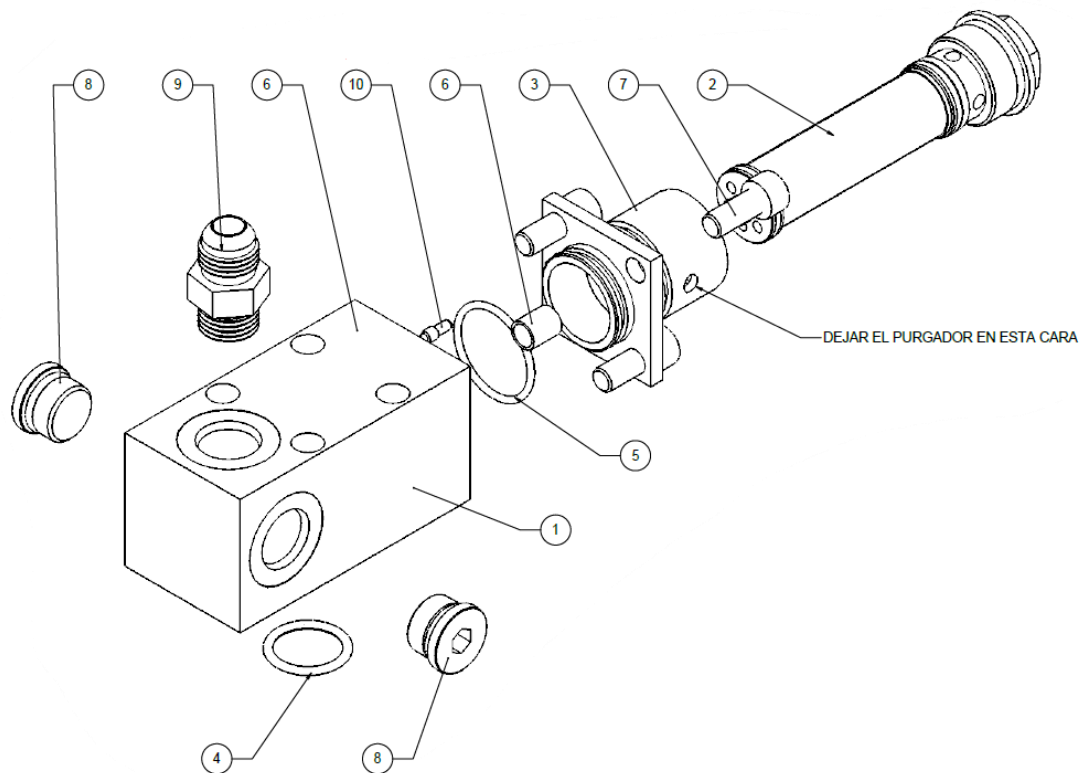
VALCO MELTON

1. CONJUNTO FLEXWRAP 0/200-F-X-RU(RF)-N ASSEMBLY



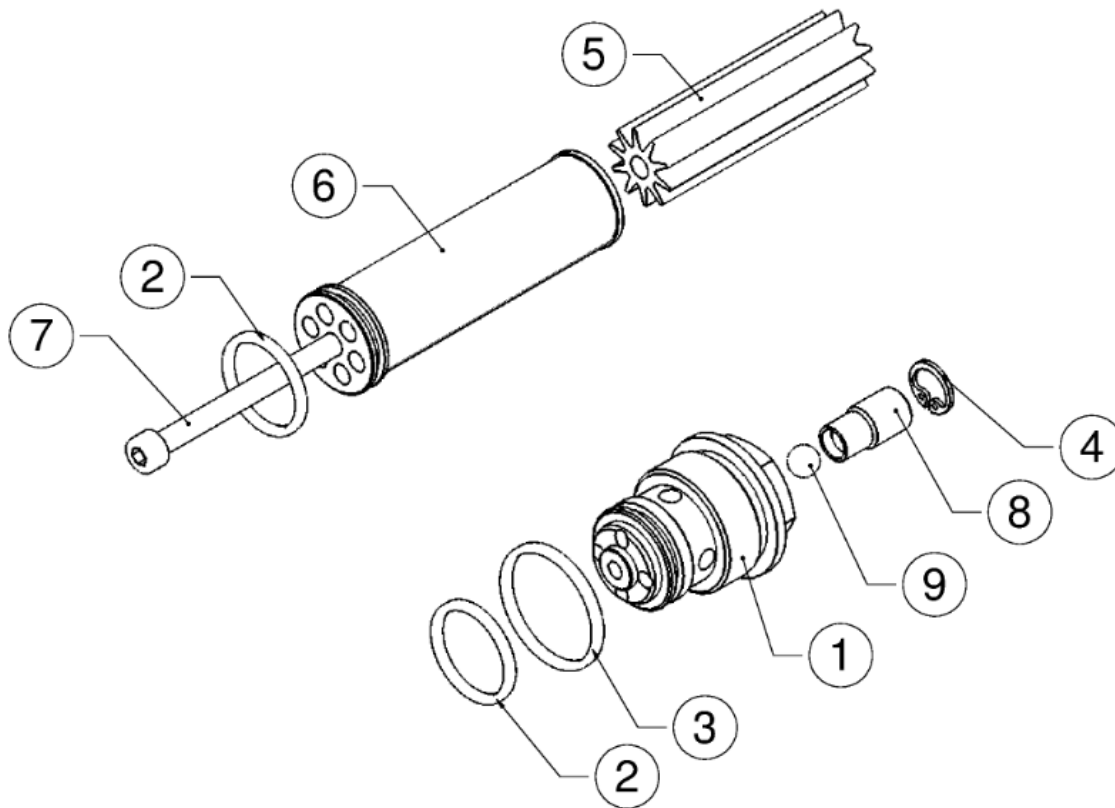
Nº	Descripción	Description	Ref.	Qty
1	TUERCA HEXAGONAL M10 INOX.	HEXAGONAL NUT M10 STAINLESS	914XX216	4
2	ARANDELA PLANA M10 INOX.	M10 PLAIN WASHER STAINLESS	911XX069	4
3	TORNILLO ALLEN M6X20 INOX.	ALLEN SCREW M6X20 STAINLESS	910XX055	3
4	TORNILLO ALLEN M4X50 INOX.	ALLEN SCREW M4X50 STAINLESS	918XX582	4
5	TORNILLO ALLEN M6X25 INOX.	ALLEN SCREW M6X25 STAINLESS	914XX175	5
6	RODAMIENTO ALTA Tª 10X26X8 SKF 6000	HIGH TEMP BEARING 10X26X8 SKF 6000	911XX416	1
7	ANILLO ELASTICO AGUJERO 26	ELASTIC RING HOLE Ø26	917XX363	1
8	VOLANTE ELESA VD.63 FP+I-A-10-K	ELESA WHEEL VD.63 FP+I-A-10-K	910XX714	1
9	INDICADOR DE POSICION DIGITAL CE.84162	DIGITAL POSITION INDICATOR CE.84162	914XX583	1
10	CASQUILLO REDUCTOR EJE CONTADOR Ø10	COUNTER Ø10 AXLE REDUCTION BUSHING	911XX418	1
11	CHAVETA VOLANTE 200-800 NITR GASEOSOS	WHEEL COTTER 200-800	914XX537	1
12	GUIA HUSILLO VARILLA	ROD SPINDLE GUIDE	914XX586	1
13	CONJUNTO FILTRO MB-FLEXWRAP	MB-FLEXWRAP FILTER ASSEMBLY	Page 5	1
14	TORNILLO ALLEN M6X40 INOX.	ALLEN SCREW M6X40 STAINLESS	910XX357	4
15	VASTAGO SOPORTE FLEXCOAT	FLEXCOAT SUPPORT STEM	917XX714	2
16	CONJUNTO MODULO LAM. ALTO CAUDAL	HIGH FLOW LAMINATION MODULE ASSEMBLY	Page 7	1
17	TAPON REGULACION LATERAL	LATERAL ADJUSTMENT CAP	Page 13	1
18	TORNILLO ALLEN M4X16 INOX.	ALLEN SCREW M4X16 STAINLESS	917XX543	4
19	ELECTROVALVULA 3/2 SE NC 8,5W 24VDC 1/8	SOLENOID VALVE 24V DC	988XX013	1
20	RACOR RECTO R1/8 / ER8-BN	STRAIGHT FITTING 1/8 PIPE 8 E/R	988XX017	1
21	SILENCIADOR MINIATURA G1/8-B	G1/8-B MINI SILENCER	917XX598	1
22	TUBO 1 MODULO ALTO CAUDAL FLEXWRAP	FLEXWRAP HIGH FLOW MODULE TUBE 1	913XX553	1
23	RACOR RECTO R1/8 / O6-BN	STRAIGHT FITTING V	911XX099	1
24	PLACA SOPORTE RODAMIENTO EXTERNO	FLEXWRAP BEARING SUPPORT PLATE	914XX781	1
25	CTO.CUERPO FLEXWRAP 200 REG. LATERAL DCH	FW200 RIGHT LATERAL ADJUSTMENT GUN BODY ASSEMBLY	Page 11	1
26	CTO. BOQUILLA FLEXWRAP 200 LATERAL DCHA	FW200 RIGHT LATERAL HEAD ASSEMBLY	Page 12	1
27	DISTANCIAL REGULACION FLEXWRAP 200 LATER	FW200 LATERAL ADJUSTMENT SPACER	913XX895	3
28	CONT. HUSILLO REGULACION FLEXWRAP 200 LA	FW200 LATERAL ADJUSTMENT SPINDLE ASSEMBLY	Page 10	1
29	CHAPA IDENTIFICACIÓN	IDENTIFICATION PLATE	915XX272	1
30	REMACHE POP 2.4X8	POP RIVET 2.4X8	915XX154	2
31	ARANDELA PLANA 4X12	4X12 PLAIN WASHER	914XX581	1
32	TORNILLO ALLEN M4X6 INOX.	ALLEN SCREW M4X6 STAINLESS	910XX981	1
	MAZO PIST NI 200-400(ME,MS..)3/8 32F	GUN CORDSET NI200-400 3/8 32 UNEF	915XX968	1

2. CONJUNTO FILTRO MB-FLEXWRAP FILTER ASSEMBLY (917XX952)



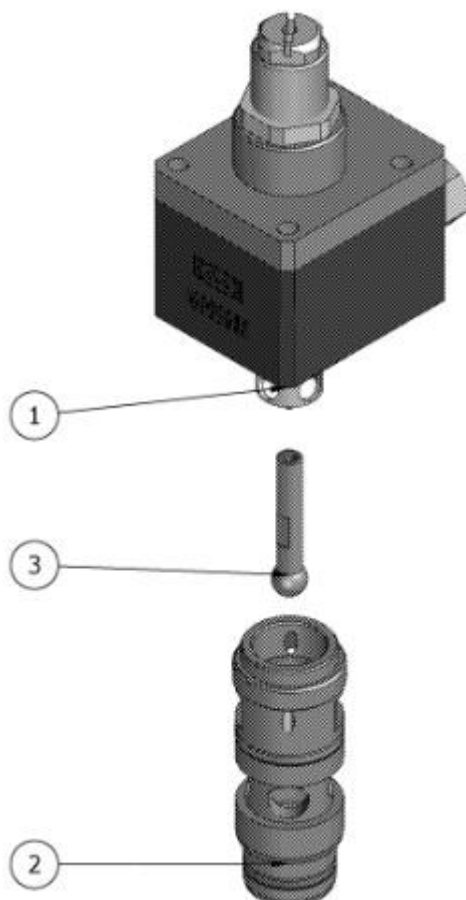
Nº	Descripción	Description	Ref.	Qty
1	CUERPO FILTRO MB-FLEXWRAP	MB-FLEXWRAP FILTER BODY	917XX961	1
2	SUBCONJUNTO FILTRO MB-FLEXWRAP	MB-FLEXWRAP FILTER SUBASSEMBLY	Page11	1
3	BRIDA ROSCA FILTRO MOD.2 NITRURADO GASE	FILTER THREAD BRIDLE MOD.2	915XX820	1
4	JUNTA TORICA VITON 22X2	VITON O-RING Ø22X2	918XX541	1
5	JUNTA TORICA VITON 30X2	VITON O-RING Ø30X2	914XX090	1
6	HELICOIL M8X12	M8X12 HELICOIL	915XX173	4
7	TORNILLO ALLEN M8X20 INOX	ALLEN SCREW M8X20 STAINLESS	915XX190	4
8	TAPON 3/4"16H UNF C/JUNTA	CAP 3/4" 16H UNF WITH JOINT	915XX960	2
9	RACOR RECTO M-M 3/4"16HUNF	STRAIGHT FITTING M-M 3/4" 16H UNF	943XX021	1
10	PERNO CUERPO BOMBA	PUMP BODY SCREW	-	1

2.1. SUBCONJUNTO FILTRO MB-FLEXWRAP FILTER SUBASSEMBLY (913XX285)



Nº	Descripción	Description	Ref.	Qty
1	TORNILLO FILTRO EC/K NITRURADO GASEOSO	EC/K FILTER SCREW	917XX570	1
2	JUNTA TORICA VITON 20X2	VITON O-RING Ø20X2	910XX047	2
3	JUNTA TORICA VITON 26X2	VITON O-RING Ø26X2	914XX177	1
4	ANILLO ELASTICO AGUJERO 12	HOLE 12 ELASTIC RING	910XX765	1
5	DISTANCIAL INTERIOR FILTRO EC/K	EC/K FILTER INTERNAL SPACER	917XX117	1
6	CARTUCHO FILTRO 0.4 MB-FLEXWRAP	MB-FLEXWRAP 0.4 CARTRIDGE FILTER	917XX965	1
7	TORNILLO ALLEN M5X80 INOX.	ALLEN SCREW M5X80 STAINLESS	917XX120	1
8	TORNILLO PURGADOR CINCADO NEGRO	BLEEDER SCREW	917XX571	1
9	BOLA 7 INOX	Ø7 BALL	910XX396	1

3. CONJUNTO MÓDULO ALTO CAUDAL LAMINACIÓN / LAMINATION HIGH FLOW MODULE ASSEMBLY (916XX670)

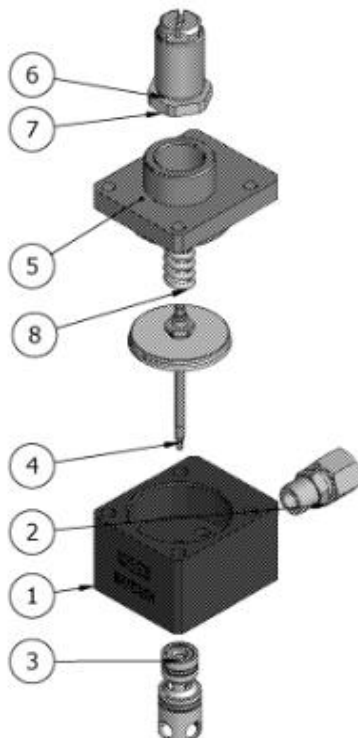


Nº	Descripción	Description	Ref.	Qty
1	CONJUNTO MODULO NEUMATICO LAM. ALTO CAU	HIGH FLOW LAMINATION PNEUMATIC MODULE ASSEMBLY	Page 8	1
2	CONJUNTO CAMARA MODULO ALTO CAUDAL	HIGH FLOW MODULE CHAMBER ASSEMBLY	Page 9	1
3	CONJUNTO PUNTA AGUJA ALTO CAUDAL LAM.	HIGH FLOW NEEDLE TIP ASSEMBLY	916XX677	1



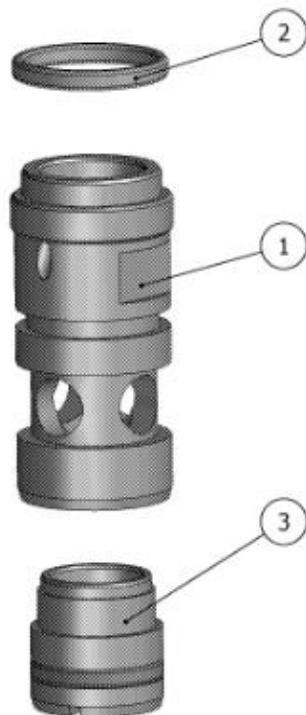
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3.1. CONJUNTO MÓDULO NEUMÁTICO LAMINACIÓN ALTO CAUDAL / HIGH FLOW LAMINATION PNEUMATIC MODULE ASSEMBLY



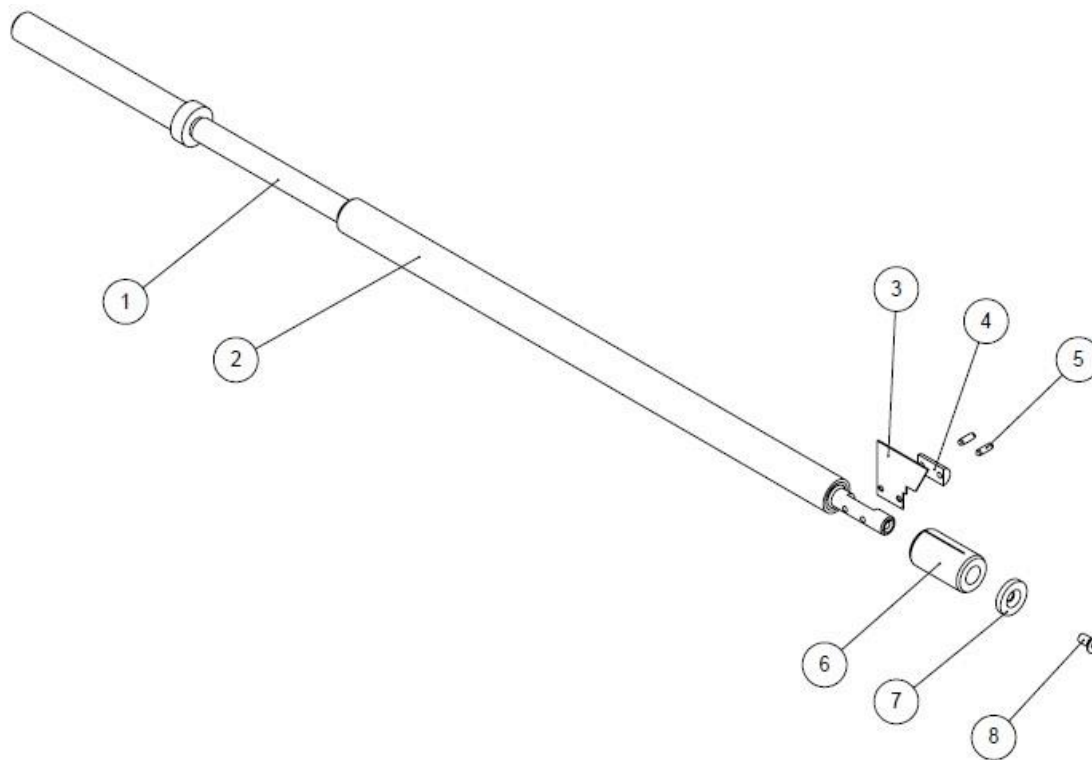
Nº	Descripción	Description	Ref.	Qty
1	CUERPO MODULO ALTO CAUDAL GAMA310	HIGH FLOW MODULE BODY		1
2	RACOR RECTO R1/8 / O6-BN	STRAIGHT FITTING V	911XX099	1
3	CONJ. CASQUILLO JUNTAS	JOINT BUSHING ASSEMBLY	917XX152	1
4	SUBCONJUNTO AGUJA S.E. ALTO CAUDAL	HIGH FLOW NEEDLE SUBASSEMBLY		1
5	CULATA MODULO ALTO CAUDAL GAMA 310	HIGH FLOW MODULE HEAD	917XX963	1
6	CASQUILLO REGULACION Ø11	Ø11 REGULATION BUSHING	911XX575	1
7	TUERCA TRASERA CP	CP REAR NUT	910XX336	1
8	MUELLE REGULACION ALTO CAUDAL LAM.	HIGH FLOW REGULATION SPRING	911XX576	1

3.2. CONJUNTO CÁMARA MÓDULO ALTO CAUDAL / HIGH FLOW MODULE CHAMBER ASSEMBLY (916XX676)



Nº	Descripción	Description	Ref.	Qty
1	D05082 SUB. CUERPO MODULO	MODULE BODY		1
2	JUNTA TORICA VITON 18X2	VITON O-RING Ø18X2	910XX815	1
3	CONJUNTO CULATA INFERIOR MODULO ALTO CA	HIGH FLOW MODULE BOTTOM HEAD ASSEMBLY	916XX678	1

4. CONJUNTO HUSILLO FLEXWRAP 200 REGULACIÓN / FLEXWRAP 200 ADJUSTMENT SPINDLE ASSEMBLY (913XX896)



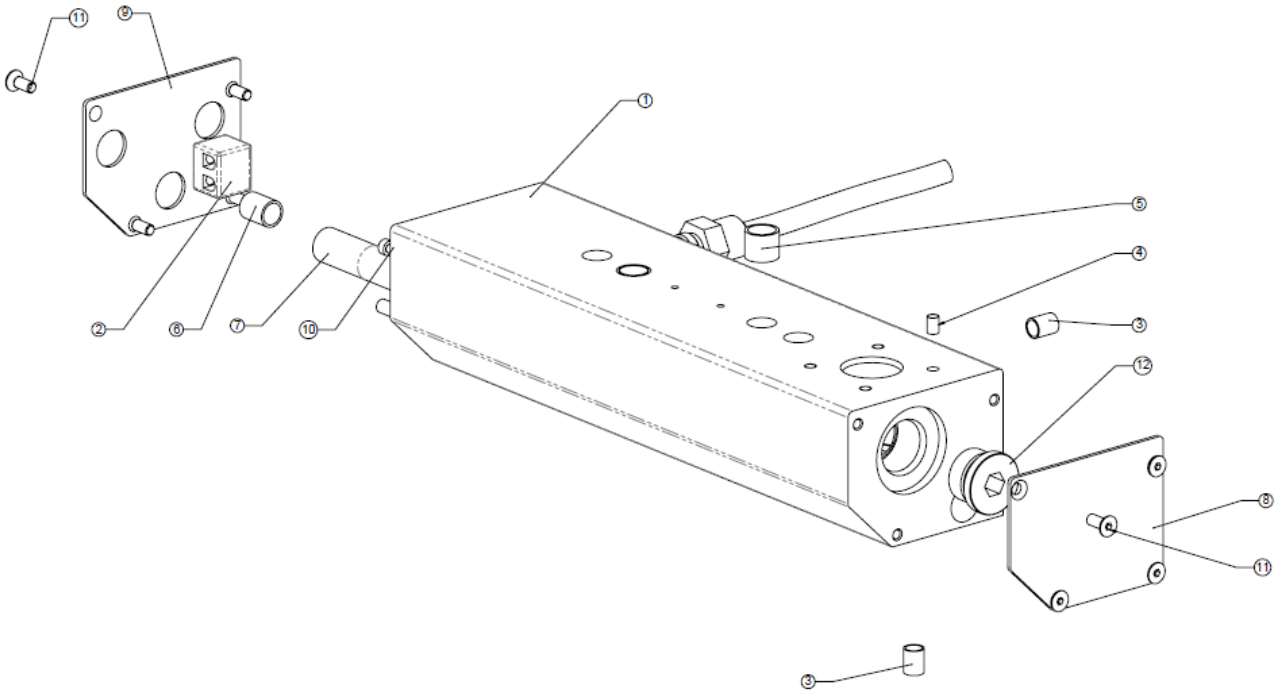
Nº	Descripción	Description	Ref.	Qty
1	EJE TAPA REGULACION FLEXWRAP 200 IZQUIER	FW200 LEFT ADJUSTMENT AXLE LID	913XX899	1
2	EJE INTERNO REGULACION FLEXWRAP 200 IZQ.	FW200 LEFT ADJUSTMENT INNER AXLE	913XX900	1
3	LAMINA FLEXWRAP	FLEXWRAP SHEET	-	1
4	PIEZA APRIETE LAMINA FLEXWRAP	FLEXWRAP SHEET CLAMPING PIECE	914XX597	1
5	PASADOR CILINDRICO 2x6 DIN7	DOWEL PIN 2X6 DIN 7	914XX598	2
6	CASQUILLO SILICONA FLEXWRAP	FLEXWRAP SILICONE BUSHING	-	1
7	ARANDELA APRIETE GRAFITO FLEXWRAP	FLEXWRAP GRAPHITE CLAMPING WASHER	914XX600	1
8	TORNILLO CABEZA AVEL. M3X6 INOX	COUNTERSUNK SCREW M3X6 STAINLESS	917XX763	1

KIT REPARACIÓN LÁMINA FLEXWRAP / FLEXWRAP SHIM REPAR KIT (900XX610)

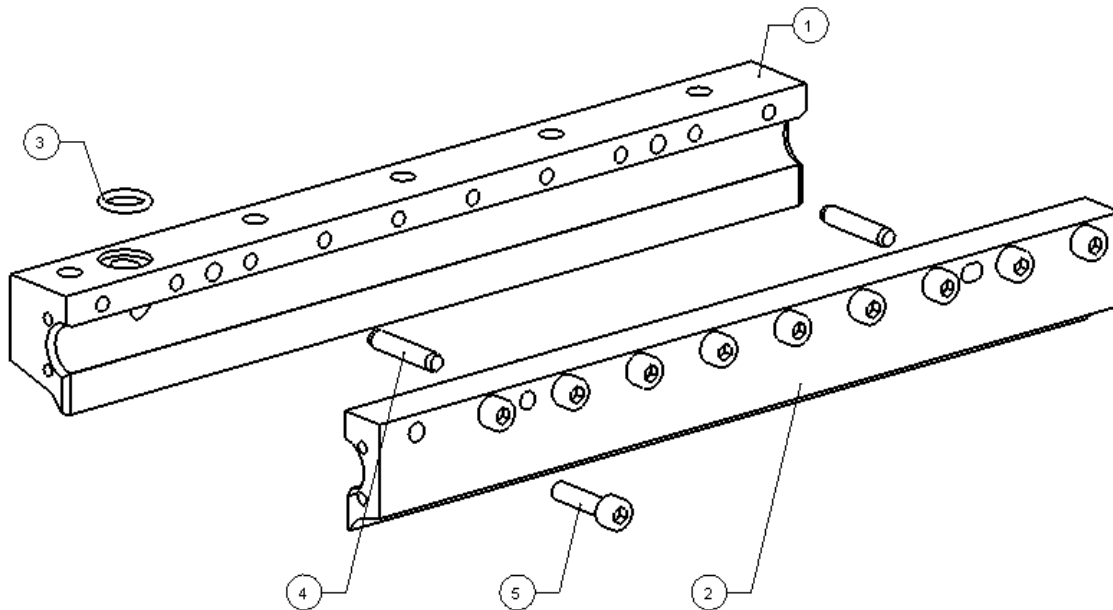


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5. CONJUNTO CUERPO PISTOLA FLEXWRAP 200 REGULACIÓN DCHA / RIGHT ADJUSTMENT FLEXWRAP 200 BODY GUN ASSEMBLY

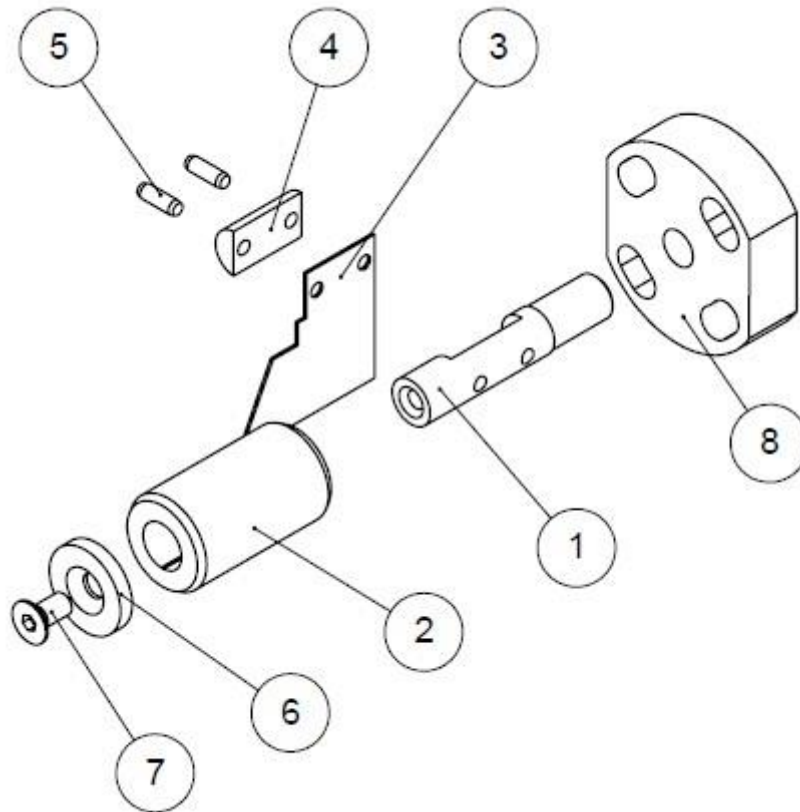


6.CONJUNTO BOQUILLA FLEXRAP 200 REGULACIÓN DCHA / RIGHT ADJUSTMENT FLEXWRAP 200 NOZZLE ASSEMBLY



Nº	Descripción	Description	Ref.	Qty
1	LABIO ENTRADA FLEXWRAP 200 LATERAL DCH.	FW200 INPUT LIP RIGHT LATERAL		1
2	LABIO SALIDA FLEXWRAP 200 LATERAL DCH.	FW200 OUTPUT LIP RIGHT LATERAL		1
3	JUNTA TORICA VITON 10X2	VITON O-RING Ø10X2	914XX025	1
4	PASADOR CILINDRICO 5X25	DOWEL PIN Ø5X25	910XX547	2
5	TORNILLO ALLEN M5X20 INOX.	ALLEN SCREW M5X20 STAINLESS	910XX065	10

7.CONJUNTO TAPÓN REGULACIÓN / ADJUSTMENT CAP ASSEMBLY (913XX893)



Nº	Descripción	Description	Ref.	Qty
1	TAPON EJE CIEGO REGULACION 350 LATERAL	FLEXWRAP 350 BLIND AXLE CAP	913XX567	1
2	CASQUILLO SILICONA FLEXWRAP	FLEXWRAP SILICONE BUSHING	-	1
3	LAMINA FLEXWRAP	FLEXWRAP SHEET	-	1
4	PIEZA APRIETE LAMINA FLEXWRAP	FLEXWRAP SHEET CLAMPING PIECE	914XX597	1
5	PASADOR CILINDRICO 2x6 DIN7	DOWEL PIN 2X6 DIN 7	914XX598	2
6	ARANDELA APRIETE GRAFITO FLEXWRAP	FLEXWRAP GRAPHITE CLAMPING WASHER	914XX600	1
7	TORNILLO CABEZA AVEL. M3X6 INOX	COUNTERSUNK SCREW M3X6 STAINLESS	917XX763	1
8	TAPA EJE CIEGO REGULACION 350 LATERAL	FLEXWRAP 350 BLIND AXLE LID	913XX568	1

**DESPIECE PISTOLA
FLEXWRAP 350 F-X-RB-N
964XX253
PART LISTING**

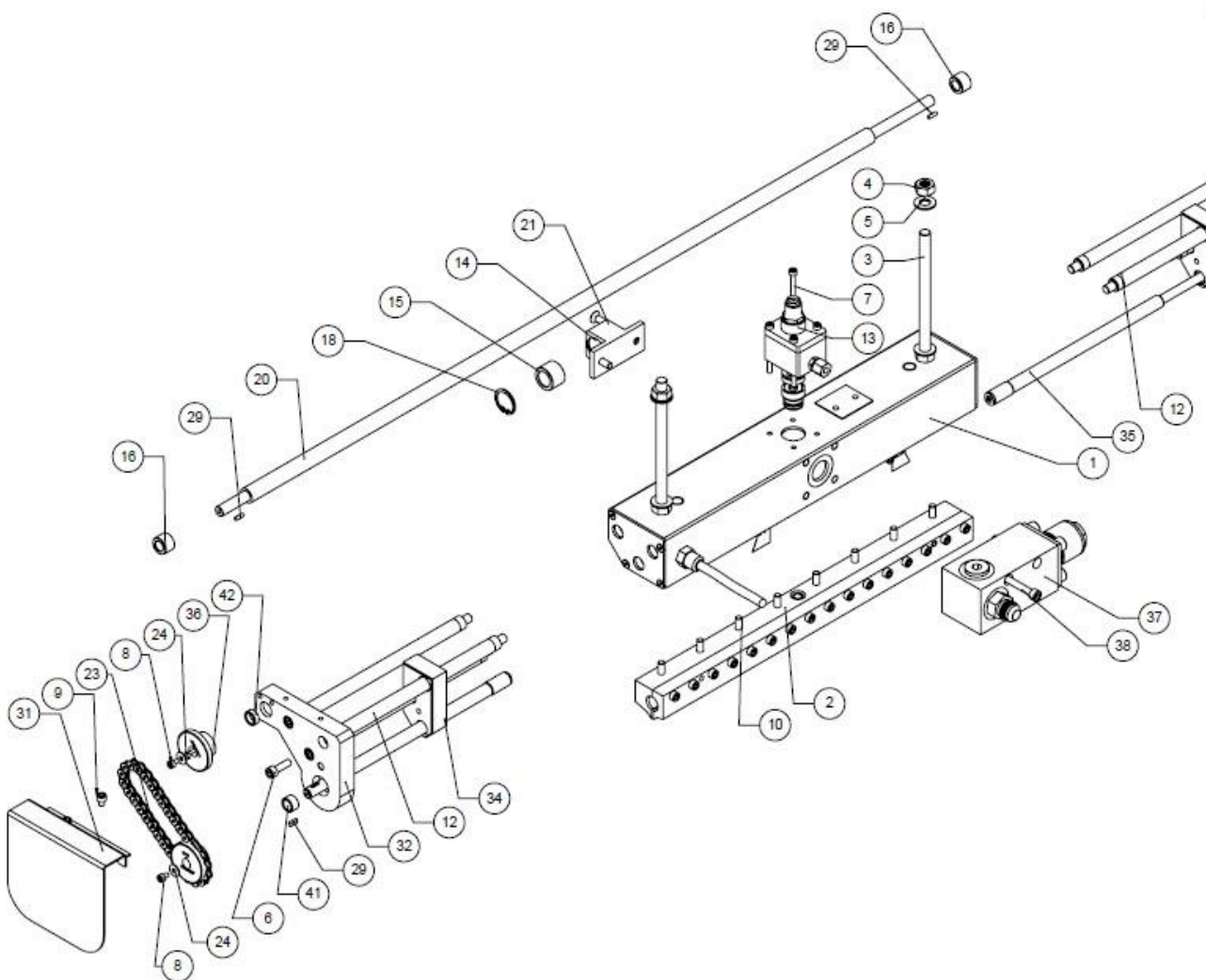
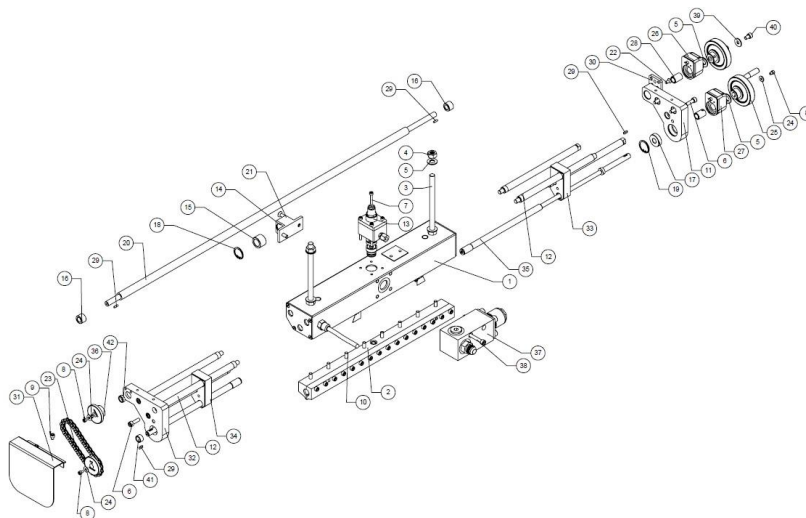
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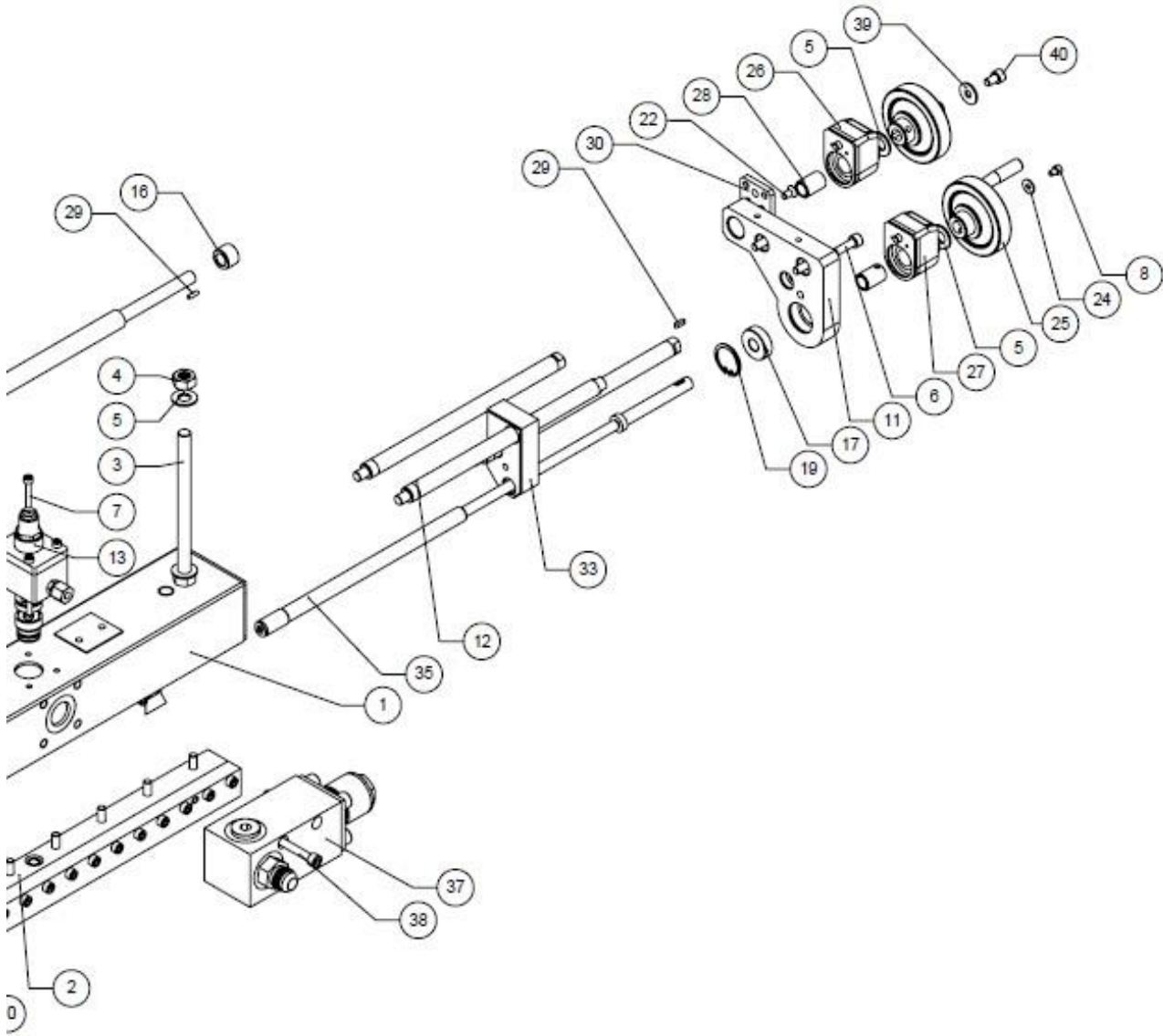
1. CONJUNTO FLEXWRAP 0/350-F-X-RB-N (962XX418)	3
2. CONJUNTO CUERPO FLEXWRAP 350 / FLEXWRAP 350 GUN BODY ASSEMBLY	6
3. CONJUNTO BOQUILLA FLEXWRAP 350 / FLEXWRAP 350 NOZZLE ASSEMBLY:.....	7
4. CONJUNTO MÓDULO ALTO CAUDAL LAMINACIÓN / LAMINATION HIGH FLOW MODULE ASSEMBLY	8
5. CONJUNTO MÓDULO NEUMÁTICO LAMINACIÓN ALTO CAUDAL / HIGH FLOW LAMINATION PNEUMATIC MODULE ASSEMBLY (916XX670)	9
6. CONJUNTO CÁMARA MÓDULO ALTO CAUDAL / HIGH FLOW MODULE CHAMBER ASSEMBLY (916XX676)	9
7. CONJUNTO HUSILLO IZQUIERDA flexwrap / flexwrap LEFT SPINDLE ASSEMBLY (913XX559)	10
8. CONJUNTO HUSILLO DERECHA flexwrap / flexwrap RIGHT SPINDLE ASSEMBLY (913XX558)	11
9. CONJUNTO FILTRO MB-FLEXWRAP FILTER ASSEMBLY	12
10. SUBCONJUNTO FILTRO MB-FLEXWRAP FILTER SUBASSEMBLY	13



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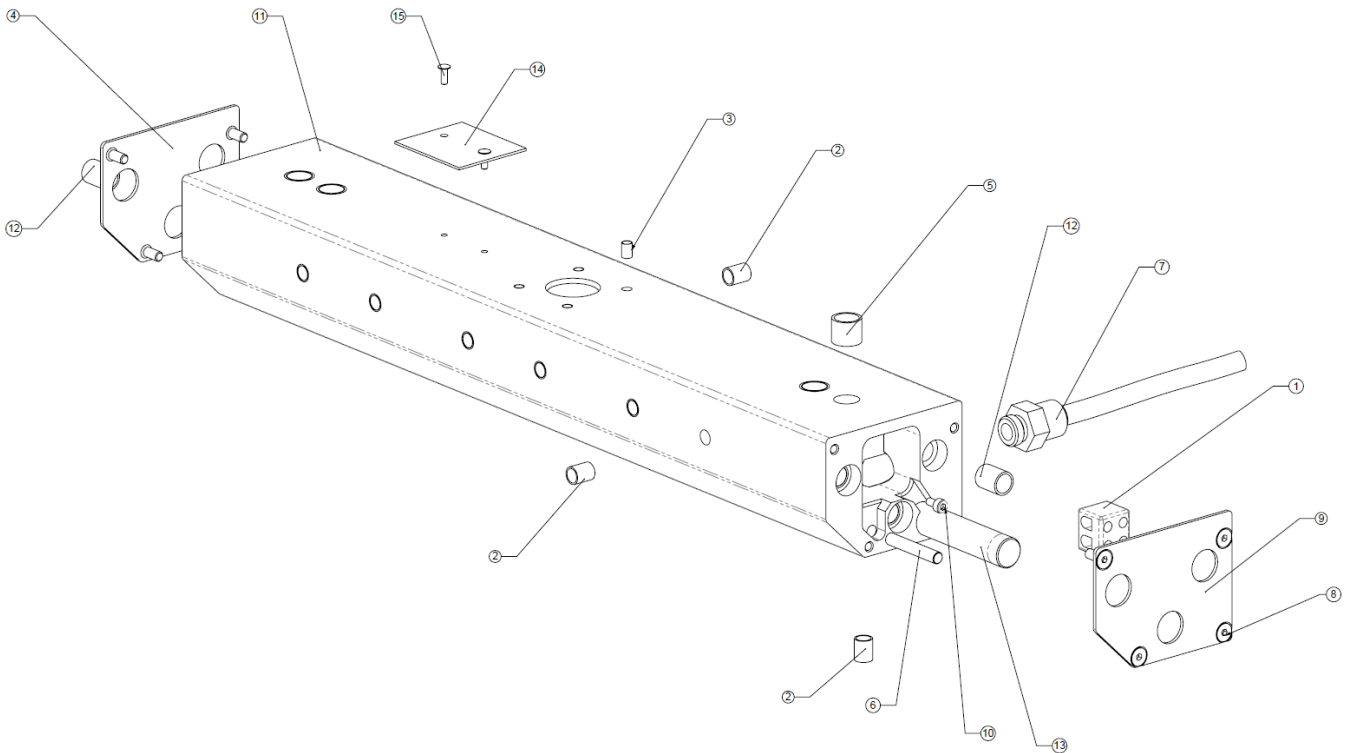
1. CONJUNTO FLEXWRAP 0/350-F-X-RB-P (962XX493)





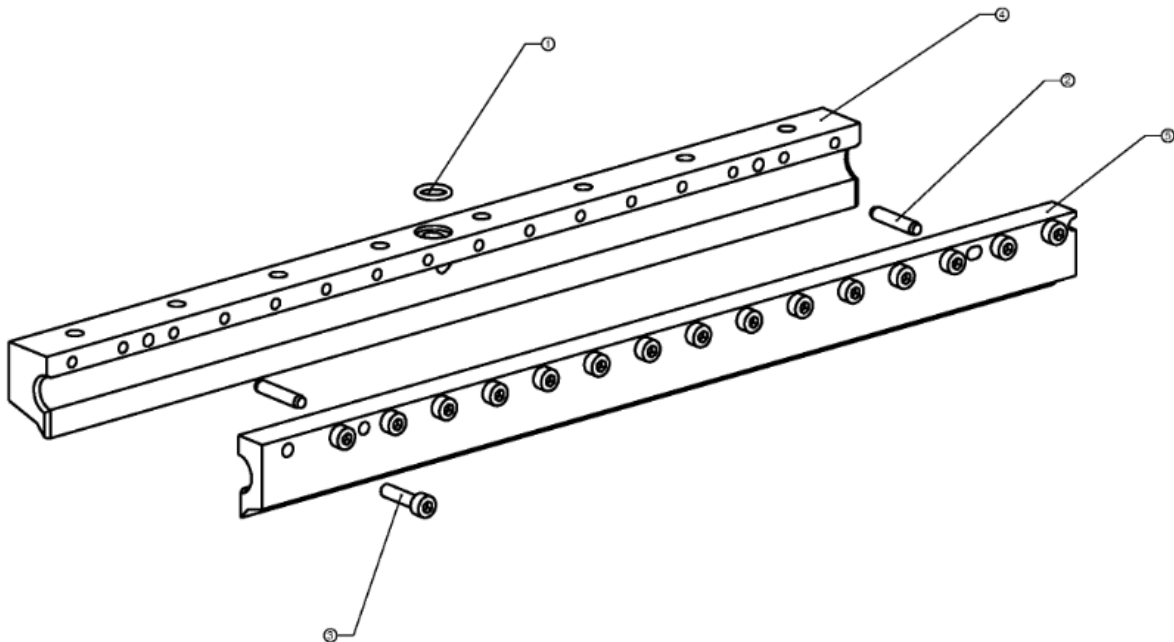
Nº	Descripción	Description	Ref.	Qty
1	CONJUNTO CUERPO FLEXWRAP 350 S/REGUL TEL	FLEXWRAP 350 BODY GUN ASSEMBLY	Page 6	1
2	CONJUNTO BOQUILLA FLEXWRAP 350	FLEXWRAP 350 NOZZLE ASSEMBLY	Page 7	1
3	VASTAGO SOPORTE PISTOLAS LAMINACION	LAMINATION GUNS SUPPORT THREAD ROD	918XX134	2
4	TUERCA HEXAGONAL M10 INOX.	HEXAGONAL NUT M10 STAINLESS	914XX216	4
5	ARANDELA PLANA M10 INOX.	M10 PLAIN WASHER STAINLESS	911XX069	4
6	TORNILLO ALLEN M6X20 INOX.	ALLEN SCREW M6X20 STAINLESS	910XX055	6
7	TORNILLO ALLEN M4X50 INOX.	ALLEN SCREW M4X50 STAINLESS	918XX582	4
8	TORNILLO ALLEN M4X6 INOX.	ALLEN SCREW M4X6 STAINLESS	910XX004	2
9	TORNILLO ALLEN M5X6 INOX	ALLEN SCREW M5X6 STAINLESS	917XX394	2
10	TORNILLO ALLEN M6X25 INOX.	ALLEN SCREW M6X25 STAINLESS	914XX175	8
11	PLACA SOPORTE RODAMIENTO EXTER. FLEXWRAP	FLEXWRAP BEARING SUPPORT PLATE	914XX781	1
12	DISTANCIAL REGULACION FLEXWRAP	FLEXWRAP REGULATION SPACER	914XX574	6
13	CONJUNTO MODULO LAM. ALTO CAUDAL	HIGH FLOW LAMINATION MODULE ASSEMBLY	Page 8	1
14	BRIDA EJE TRANSMISION FLEXWRAP	FLEXWRAP TRANSMISSION AXLE BRIDLE	914XX575	1
15	RODAMIENTO DE AGUJA ALTA TEMPERATURA IN	HIGH TEMPERATURE NEEDLE ROLLER BEARING	914XX576	1
16	RODAMIENTO 10-17-12	BEARING 10-17-12	914XX577	2
17	RODAMIENTO ALTA Tª 10X26X8 SKF 6000	HIGH TEMP BEARING 10X26X8 SKF 6000	911XX416	2
18	ANILLO ELASTICO AGUJERO I24	HOLE 24 ELASTIC RING	914XX578	1
19	ANILLO ELASTICO AGUJERO 26	ELASTIC RING HOLE Ø26	917XX363	2
20	EJE TRANSMISION FLEXWRAP 350	FLEXWRAP 350 TRANSMISSION AXLE	914XX580	1
21	TORNILLO CABEZA AVEL. M6X16 INOX.	COUNTERSUNK SCREW M6X16 STAINLESS	918XX415	2
22	TORNILLO CABEZA AVEL. M5X10 INOX.	COUNTERSUNK SCREW M5X10 STAINLESS	918XX443	2
23	CADENA 3/8" 64 ESLABONES + 1 DE UNION	FLEXWRAP 350 CHAIN	914XX783	1
24	ARANDELA PLANA INOX. 4X12 DIN 125	PLAIN WASHER STAINLESS 4X12 DIN125	914XX581	2
25	VOLANTE ELESA VD.63 FP+I-A-10-K	ELESA WHEEL VD.63 FP+I-A-10-K	910XX714	2
26	INDICADOR DE POSICION DIGITAL ELESA	DIGITAL POSITION INDICATOR ELESA	914XX582	1
27	INDICADOR DE POSICION DIGITAL CE.84162	DIGITAL POSITION INDICATOR CE.84162	914XX583	1
28	CASQUILLO REDUCTOR EJE CONTADOR Ø10	COUNTER Ø10 AXLE REDUCTION BUSHING	911XX418	2
29	CHAVETA VOLANTE 200-800 NITR GASEOSOS	WHEEL COTTER 200-800	914XX537	4
30	PLACA ADAPTACION CONTADOR FLEXWRAP	FLEXWRAP COUNTER COUPLING PLATE	914XX584	1
31	CHAPA PROTECCION CADENA	FLEXWRAP 350 PROTECTION	914XX566	1
32	PLACA SOPORTE RODAMIENTO EXTERNO SIMETRI	FLEXWRAP BEARING SUPPORT PLATE SYMMETRIC	914XX782	1
33	GUIA HUSILLO VARILLA	ROD SPINDLE GUIDE	914XX586	2
34	CONT. HUSILLO IZDA REGULACION FLEXWRAP	FLEXWRAP LEFT SPINDLE ASSEMBLY	Page 10	1
35	CONJUNTO HUSILLO DERECHA FLEXWRAP 350	FLEXWRAP RIGHT SPINDLE ASSEMBLY	Page 11	1
36	PIÑÓN FLEXWRAP 550	550 FLEXWRAP SPROCKET	914XX785	2
37	CONJUNTO FILTRO MB-FLEXWRAP	MB-FLEXWRAP FILTER ASSEMBLY	Page 12	1
38	TORNILLO ALLEN M6X40 INOX.	ALLEN SCREW M6X40 STAINLESS	910XX357	4
39	ARANDELA PLANA M6X18	WASHER FLAT M6X18	912XX648	1
40	TORNILLO ALLEN M6X10 INOX	ALLEN SCREW M6X10 STAINLESS	915XX082	1
41	CASQUILLO 10X14X8	BUSHING 10X14X8	911XX094	1
42	CASQUILLA BRONCE 10X14X5	BRONZE BUSHING 10X14X5		1

2. CONJUNTO CUERPO FLEXWRAP 350 / FLEXWRAP 350 GUN BODY ASSEMBLY



Nº	Descripción	Description	Ref.	Qty
1	CONECTOR BIPOLAR PORCELANA PEQUEÑO	PORCELAIN BIPOLAR CONNECTOR	911XX401	1
2	HELICOIL M6X9	M6X9 HELICOIL	915XX223	18
3	HELICOIL M4X6	M4X6 HELICOIL	911XX425	4
4	CHAPA ELECTRICA INVERSA FLEXWRAP	FLEXWRAP INVERSE ELECTRIC SHEET	913XX465	1
5	HELICOIL M10X10	M10X10 HELICOIL	915XX582	4
6	SONDA TEMPERATURA	TEMPERATURE PROBE	915XX134	1
7	MAZO CABLES	WIRING HARNESS	916XX508	1
8	TORNILLO AVELLANADO ALLEN M4X10 INOX.	COUNTERSUNK SCREW M4X10 STAINLESS	910XX052	8
9	CHAPA ELECTRICA FLEXWRAP	FLEXWRAP ELECTRIC SHEET	914XX592	1
10	TORNILLO ALLEN M3X6 INOX.	ALLEN SCREW M3X6 STAINLESS	911XX132	1
11	CUERPO FLEXWRAP 350	FLEXWRAP 350 BODY GUN	914XX784	1
12	HELICOIL M8X12	M8X12 HELICOIL	915XX173	6
13	RESISTENCIA 12,7X390 1800W 230V	12,7X390 1800W 230V CARTRIDGE HEATER	915XX867	1
14	CHAPA IDENTIFICACION	IDENTIFICATION SHEET	915XX272	1
15	REMACHES POP 2,4X8	POP RIVET 2,4X8	915XX154	2

3. CONJUNTO BOQUILLA FLEXWRAP 350 / FLEXWRAP 350 NOZZLE ASSEMBLY (917XX978):

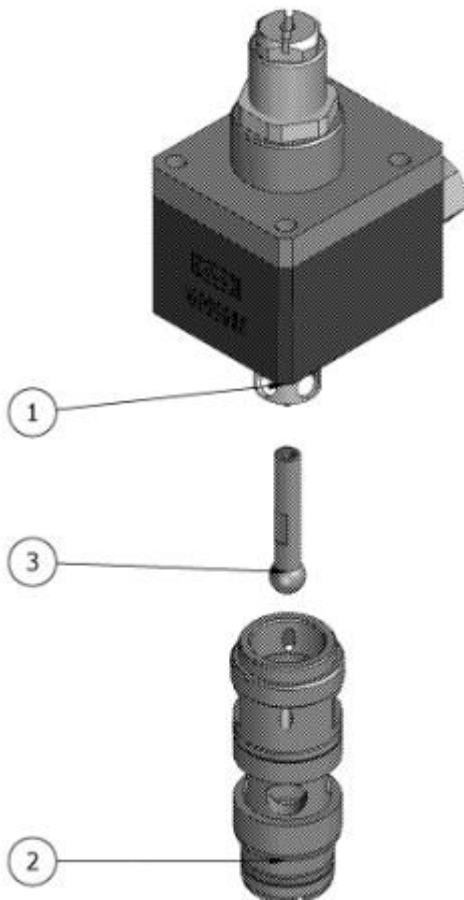


Nº	Descripción	Description	Ref.	Qty
1	JUNTA TORICA VITON 10X2	VITON O-RING Ø10X2	914XX025	1
2	PASADOR CILINDRICO 5X25	DOWEL PIN Ø5X25	910XX547	2
3	TORNILLO ALLEN M5X20 INOX.	ALLEN SCREW M5X20 STAINLESS	910XX065	16
4	LABIO ENTRADA FLEXWRAP 350	FLEXWRAP 350 INPUT LIP	910XX828	1
5	LABIO SALIDA FLEXWRAP 350	FLEXWRAP 350 OUTPUT LIP	910XX829	1



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4. CONJUNTO MÓDULO ALTO CAUDAL LAMINACIÓN / LAMINATION HIGH FLOW MODULE ASSEMBLY (916XX670)

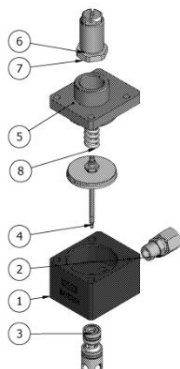


Nº	Descripción	Description	Ref.	Qty
1	CONJUNTO MODULO NEUMATICO LAM. ALTO CAU	HIGH FLOW LAMINATION PNEUMATIC MODULE ASSEMBLY	Page 7	1
2	CONJUNTO CAMARA MODULO ALTO CAUDAL	HIGH FLOW MODULE CHAMBER ASSEMBLY	Page 7	1
3	CONJUNTO PUNTA AGUJA ALTO CAUDAL LAM.	HIGH FLOW NEEDLE TIP ASSEMBLY	916XX677	1



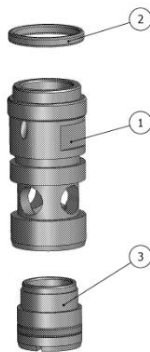
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5. CONJUNTO MÓDULO NEUMÁTICO LAMINACIÓN ALTO CAUDAL / HIGH FLOW LAMINATION PNEUMATIC MODULE ASSEMBLY (916XX670)



Nº	Descripción	Description	Ref.	Qty
1	CUERPO MODULO ALTO CAUDAL GAMA310	HIGH FLOW MODULE BODY	910XX830	1
2	RACOR RECTO R1/8 / O6-BN	STRAIGHT FITTING V	911XX099	1
3	CONJ. CASQUILLO JUNTAS	JOINT BUSHING ASSEMBLY	917XX152	1
4	SUBCONJUNTO AGUJA S.E. ALTO CAUDAL	HIGH FLOW NEEDLE SUBASSEMBLY	917XX967	1
5	CULATA MODULO ALTO CAUDAL GAMA 310	HIGH FLOW MODULE HEAD	917XX963	1
6	CASQUILLO REGULACION Ø11	Ø11 REGULATION BUSHING	911XX575	1
7	TUERCA TRASERA CP	CP REAR NUT	910XX336	1
8	MUELLE REGULACION ALTO CAUDAL LAM.	HIGH FLOW REGULATION SPRING	911XX576	1

6. CONJUNTO CÁMARA MÓDULO ALTO CAUDAL / HIGH FLOW MODULE CHAMBER ASSEMBLY (916XX676)

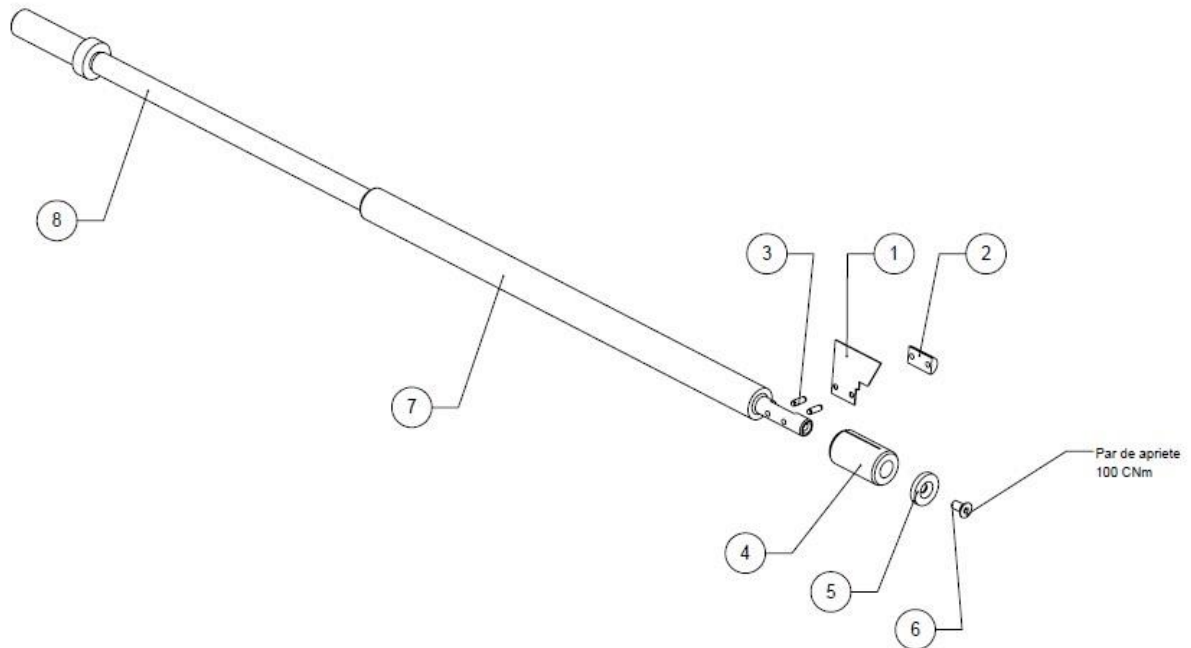


Nº	Descripción	Description	Ref.	Qty
1	D05082 SUB. CUERPO MODULO	MODULE BODY	910XX826	1
2	JUNTA TORICA VITON 18X2	VITON O-RING Ø18X2	910XX815	1
3	CONJUNTO CULATA INFERIOR MODULO ALTO CA	HIGH FLOW MODULE BOTTOM HEAD ASSEMBLY	916XX678	1



VALCO MELTON

7. CONJUNTO HUSILLO IZQUIERDA FLEXWRAP / FLEXWRAP LEFT SPINDLE ASSEMBLY (913XX559)



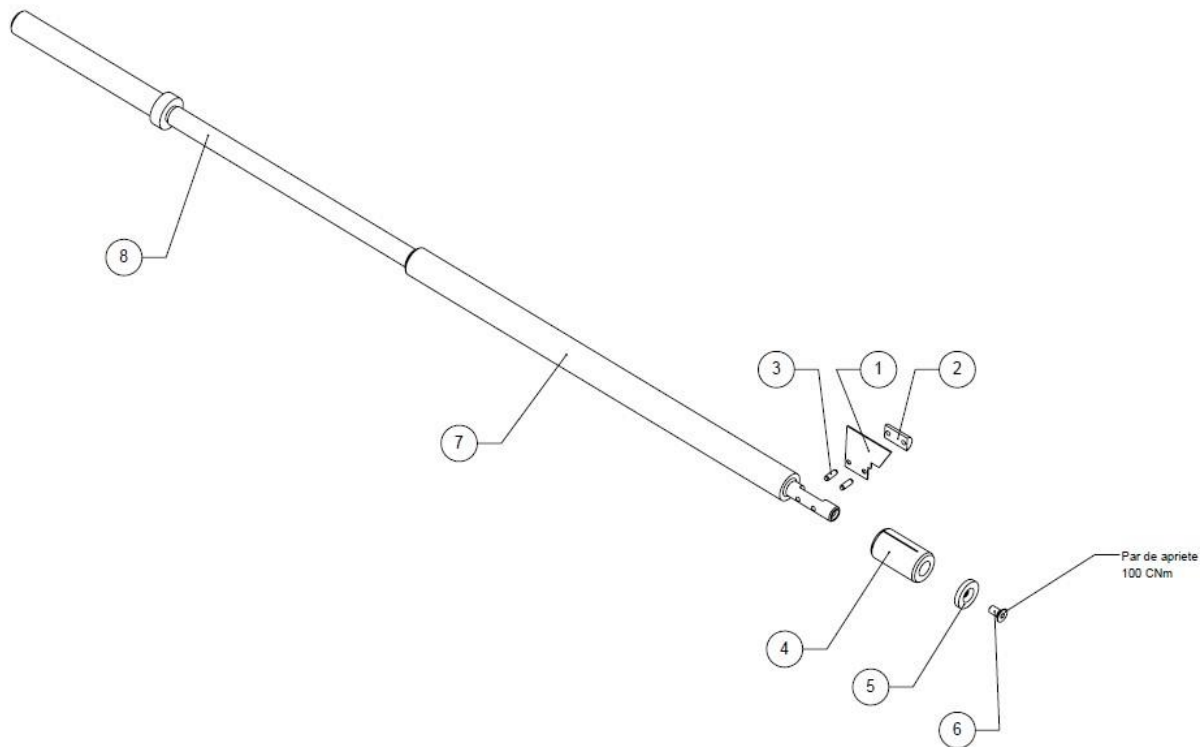
Nº	Descripción	Description	Ref.	Qty
1	LAMINA FLEXWRAP	FLEXWRAP SHEET	-	1
2	PIEZA APRIETE LAMINA FLEXWRAP	FLEXWRAP SHEET CLAMPING PIECE	914XX597	1
3	PASADOR CILINDRICO 2x6 DIN7	DOWEL PIN 2X6 DIN 7	914XX598	2
4	CASQUILLO SILICONA FLEXWRAP	FLEXWRAP SILICONE BUSHING	-	1
5	ARANDELA APRIETE GRAFITO FLEXWRAP	FLEXWRAP GRAPHITE CLAMPING WASHER	914XX600	1
6	TORNILLO ALLEN M3X6 INOX.	ALLEN SCREW M3X6 STAINLESS	911XX132	1
7	EJE INTERNO REGULACION FLEXWRAP 350	FLEWRAP 350 INNER REGULATION AXLE	914XX595	1
8	EJE TAPA REGULACION CORTO FLEXWRAP 350	SHORT REGULATION COVER AXLE	914XX593	1

KIT REPARACIÓN LÁMINA FLEXWRAP / FLEXWRAP SHIM REPAR KIT (900XX610)



VALCO MELTON

8. CONJUNTO HUSILLO DERECHA FLEXWRAP / FLEXWRAP RIGHT SPINDLE ASSEMBLY (913XX558)



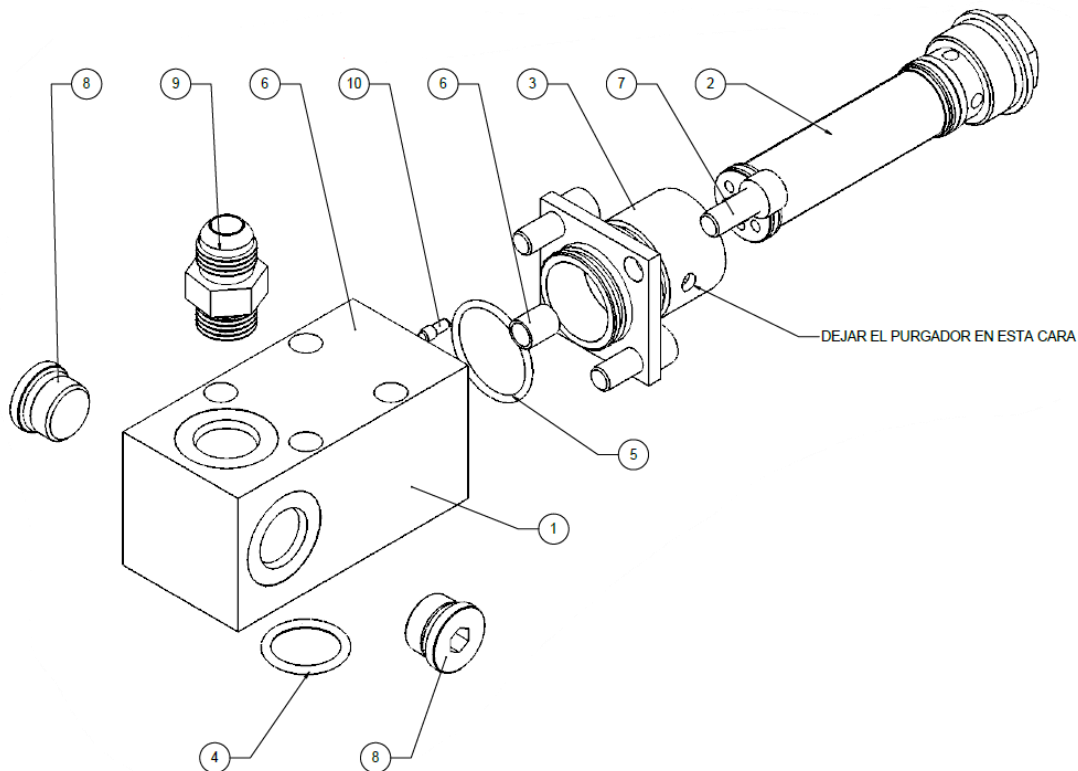
°	Descripción	Description	Ref.	Qty
1	LAMINA FLEXWRAP	FLEXWRAP SHEET	-	1
2	PIEZA APRIETE LAMINA FLEXWRAP	FLEXWRAP SHEET CLAMPING PIECE	914XX597	1
3	PASADOR CILINDRICO 2x6 DIN7	DOWEL PIN 2X6 DIN 7	914XX598	2
4	CASQUILLO SILICONA FLEXWRAP	FLEXWRAP SILICONE BUSHING	-	1
5	ARANDELA APRIETE GRAFITO FLEXWRAP	FLEXWRAP GRAPHITE CLAMPING WASHER	914XX600	1
6	TORNILLO ALLEN M3X6 INOX.	ALLEN SCREW M3X6 STAINLESS	911XX132	1
7	EJE INTERNO REGULACION FLEXWRAP 350	FLEWRAP 350 INNER REGULATION AXLE	914XX595	1
8	EJE TAPA REGULACION CORTO FLEXWRAP 350	LARGE REGULATION COVER AXLE	914XX594	1

KIT REPARACIÓN LÁMINA FLEXWRAP / FLEXWRAP SHIM REPAR KIT (900XX610)



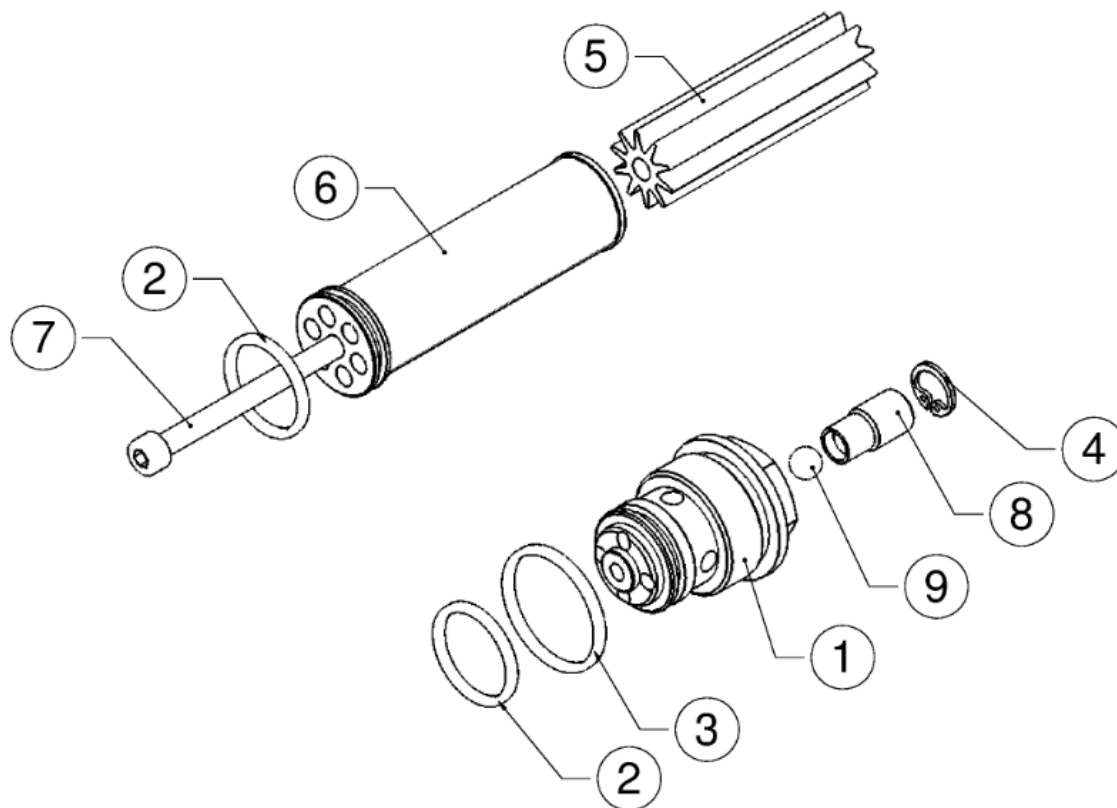
VALCO MELTON

9. CONJUNTO FILTRO MB-FLEXWRAP FILTER ASSEMBLY (917XX952)



Nº	Descripción	Description	Ref.	Qty
1	CUERPO FILTRO MB-FLEXWRAP	MB-FLEXWRAP FILTER BODY	917XX961	1
2	SUBCONJUNTO FILTRO MB-FLEXWRAP	MB-FLEXWRAP FILTER SUBASSEMBLY	Page11	1
3	BRIDA ROSCA FILTRO MOD.2 NITRURADO GASE	FILTER THREAD BRIDLE MOD.2	915XX820	1
4	JUNTA TORICA VITON 22X2	VITON O-RING Ø22X2	918XX541	1
5	JUNTA TORICA VITON 30X2	VITON O-RING Ø30X2	914XX090	1
6	HELICOIL M8X12	M8X12 HELICOIL	915XX173	4
7	TORNILLO ALLEN M8X20 INOX	ALLEN SCREW M8X20 STAINLESS	915XX190	4
8	TAPON 3/4"16H UNF C/JUNTA	CAP 3/4" 16H UNF WITH JOINT	915XX960	2
9	RACOR RECTO M-M 3/4"16HUNF	STRAIGHT FITTING M-M 3/4" 16H UNF	943XX021	1
10	PERNO CUERPO BOMBA	PUMP BODY SCREW	-	1

10. SUBCONJUNTO FILTRO MB-FLEXWRAP FILTER SUBASSEMBLY (913XX285)



Nº	Descripción	Description	Ref.	Qty
1	TORNILLO FILTRO EC/K NITRURADO GASEOSO	EC/K FILTER SCREW	917XX570	1
2	JUNTA TORICA VITON 20X2	VITON O-RING Ø20X2	910XX047	2
3	JUNTA TORICA VITON 26X2	VITON O-RING Ø26X2	914XX177	1
4	ANILLO ELASTICO AGUJERO 12	HOLE 12 ELASTIC RING	910XX765	1
5	DISTANCIAL INTERIOR FILTRO EC/K	EC/K FILTER INTERNAL SPACER	917XX117	1
6	CARTUCHO FILTRO 0.4 MB-FLEXWRAP	MB-FLEXWRAP 0.4 CARTRIDGE FILTER	917XX965	1
7	TORNILLO ALLEN M5X80 INOX.	ALLEN SCREW M5X80 STAINLESS	917XX120	1
8	TORNILLO PURGADOR CINCADO NEGRO	BLEEDER SCREW	917XX571	1
9	BOLA 7 INOX	Ø7 BALL	910XX396	1